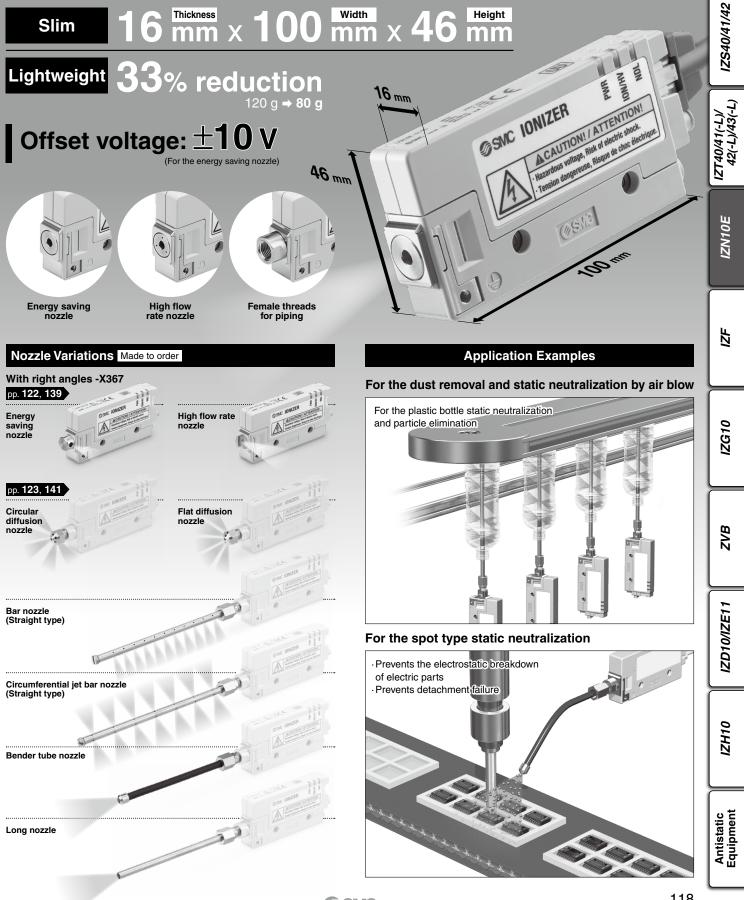
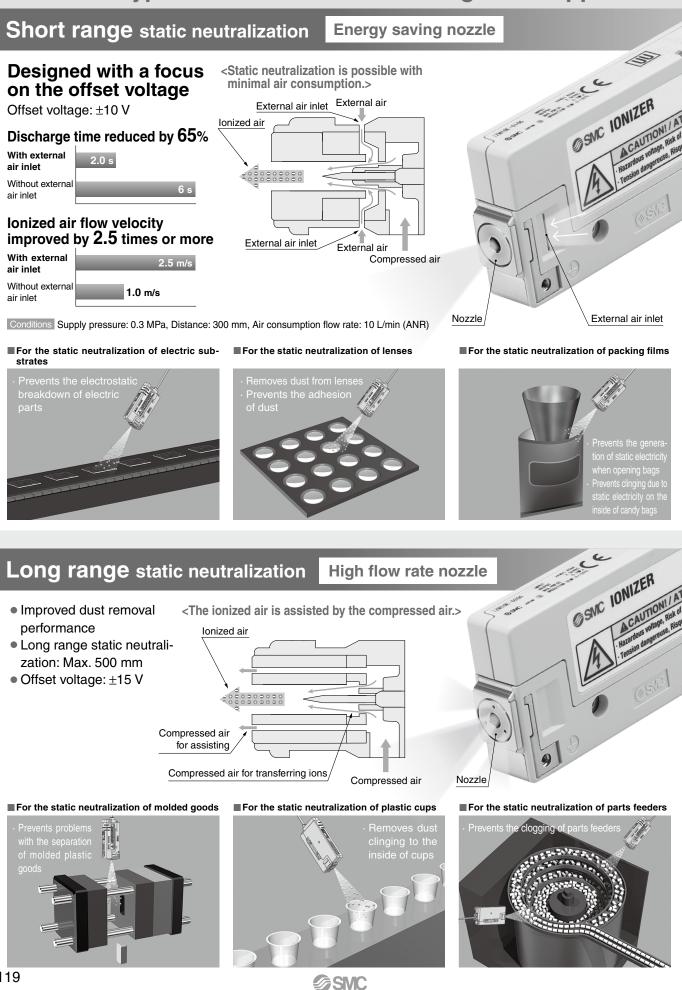
Nozzle Type Ionizer

RoHS





The nozzle type can be selected according to the application.



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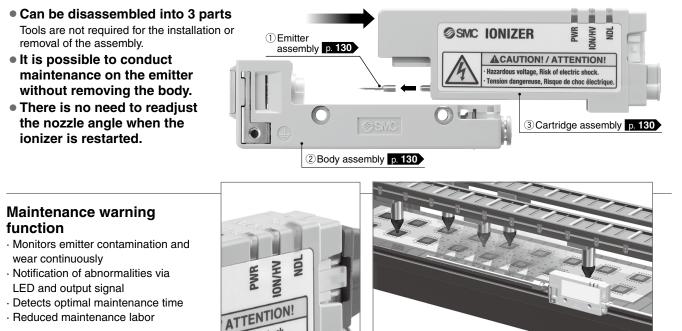
With external switch input function (2 inputs)

Prevents static neutralization problems **Energy saving** Discharge stops when abnormal purge air pressure is Discharge stops when the electrostatic sensor detects detected by the pressure switch. that static neutralization has been completed. IZS40/41/42 Electrostatic Pressure switch 346 Static sensor monitor Abnorma pressure detection completed Compressed air IZT40/41(-L)/ 42(-L)/43(-L) Ionizer -----Ionizer Stop Abnorma pressure Charged Stor potentia ZN10E K IZN10E ISE20 IZN10E IZD10 IZE11

A high voltage power supply cable is not required.

A high voltage power supply is built into the product; therefore, an external high voltage power supply or high voltage power supply cable is not required.

Easy maintenance



· Reduced maintenance labor

SMC

A plactric shock.

IZG10

ZVB

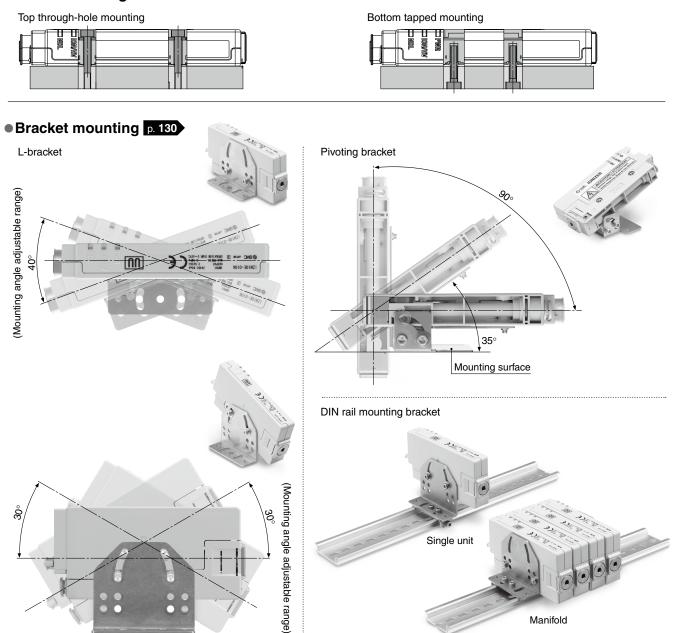
ZD10/IZE1

IZH10

Antistatic Equipment

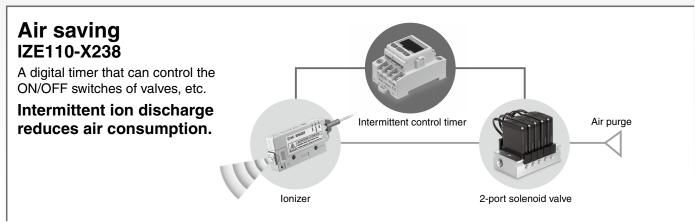
Mounting variations



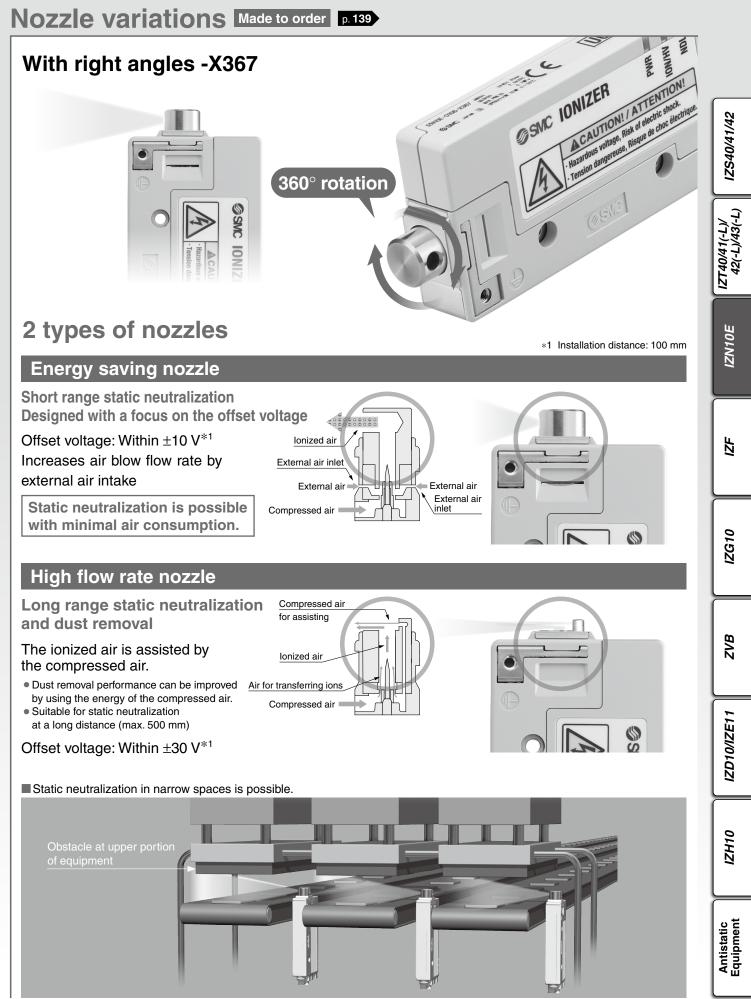


 \cdot The L-bracket and the DIN rail mounting bracket can be used with the manifold.

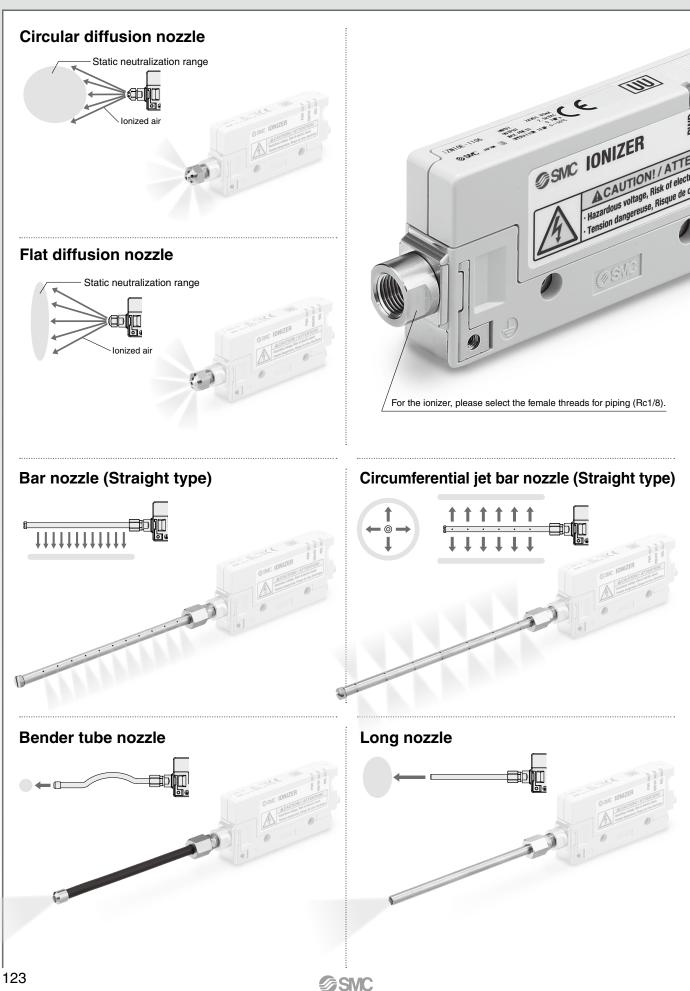
Intermittent control timer Related product p. 138

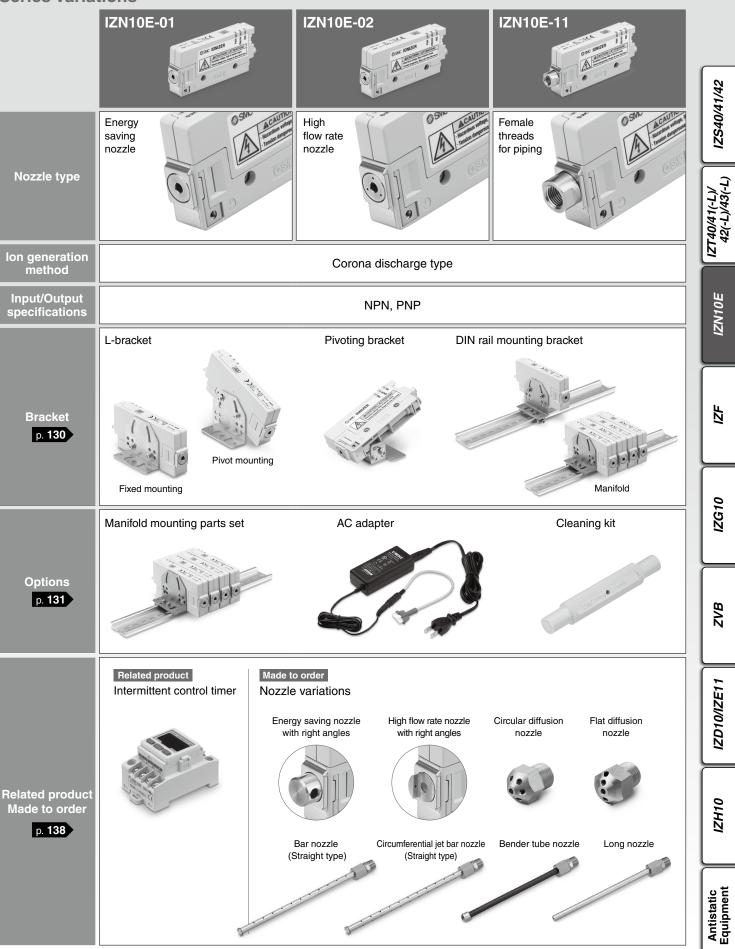


SMC



Nozzle variations Made to order p. 141





Series Variations

CONTENTS

Nozzle Type Ionizer IZN10E Series



Energy saving nozzle



High flow rate nozzle



Female threads for piping

Technical Data

Static Neutralization Characteristics
① Installation Distance and Discharge Timep. 126
② Static Neutralization Range p. 126
③ Pressure — Flow Rate Characteristicsp. 127
Ozone Concentration

How to Order
Specifications p. 129
Accessories
Repair Parts
Options p. 131
Functions ······p. 132
Wiring p. 133
Power Supply Cable Connection Circuit p. 134
Timing Chart
Dimensions p. 135

Related Product

Intermittent Control Timer	····· p. 138
Made to Order	
With Right Angles -X367 ·····	····· p. 139
Nozzle Variations	····· p. 141

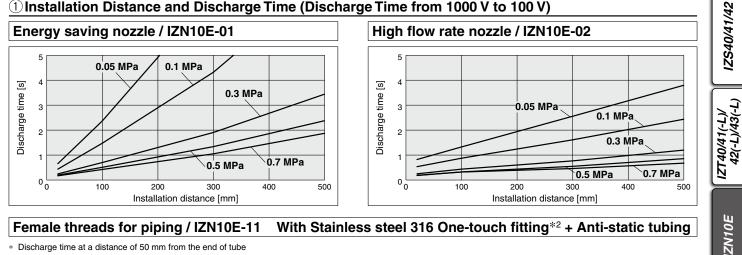
Specific Product Precautionsp. 1	142
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IZN10E Series **Technical Data**

Static Neutralization Characteristics

Static neutralization characteristics are based on data using a charged plate (Dimensions: 150 mm x 150 mm, Capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD STM3.1-2015). Use this data only as a guideline for model selection because the values vary depending on the material and/or size of the subject.

1 Installation Distance and Discharge Time (Discharge Time from 1000 V to 100 V)

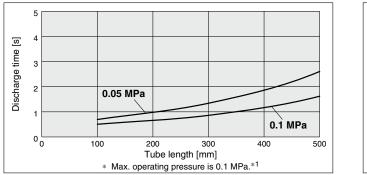


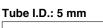
With Stainless steel 316 One-touch fitting*2 + Anti-static tubing Female threads for piping / IZN10E-11

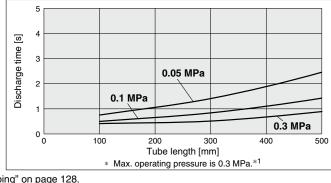
SMC

Discharge time at a distance of 50 mm from the end of tube









*1 Refer to "Cautions when using the IZN10E-11 - female threads for piping" on page 128.

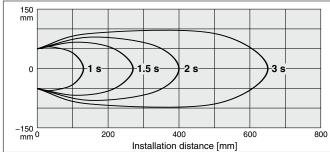
*2 The ionizer generates a small amount of ozone. Please use ozone resistant tubing and fittings for piping the female threads.

Check periodically for ozone deterioration, and replace if necessary.

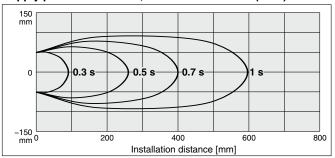
② Static Neutralization Range (Discharge Time from 1000 V to 100 V)

High flow rate nozzle / IZN10E-02

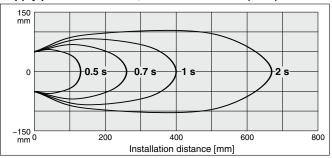
Supply pressure: 0.1 MPa, Flow rate 39 L/min (ANR)



Supply pressure: 0.5 MPa, Flow rate 121 L/min (ANR)



Supply pressure: 0.3 MPa, Flow rate 80 L/min (ANR)





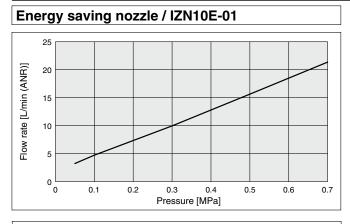
N

126

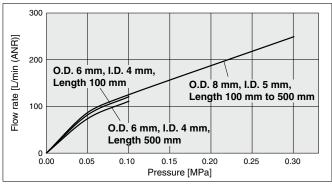
* Static neutralization characteristics are based on data using a charged plate (Dimensions: 150 mm x 150 mm, Capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD STM3.1-2015). Use this data only as a guideline for model selection because the values vary depending on the material and/or size of the subject.

Static Neutralization Characteristics

③ Pressure — Flow Rate Characteristics

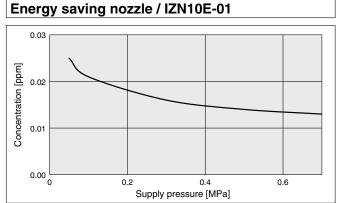


Female threads for piping / IZN10E-11 With Stainless steel 316 One-touch fitting + Anti-static tubing



When a pressure above each line is used, the maintenance warning function may work and turn on the LED. Refer to "Cautions when using the IZN10E-11□□□-□ female threads for piping" on page 128.

Ozone Concentration



* Ozone condensation can increase in an enclosed space. Check the ozone condensation of the operating environment before use.

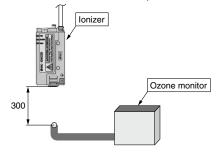
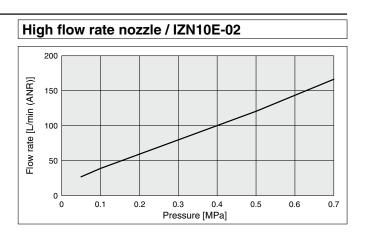


Fig. 2: Ozone condensation measuring circuit



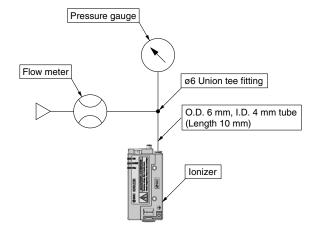
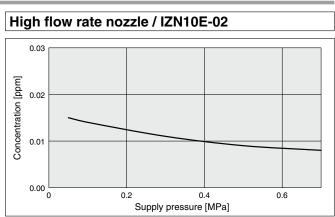


Fig. 1: Flow rate characteristics measuring circuit





Nozzle Type Ionizer IZN10E Series

cAL_{US} RoHS

IZS40/41/42

ZN10E

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IZG10

ZVB

ZD10/IZE1

IZH10

Antistatic Equipment

Emitter

Compressed

air

Nozzle, Fitting

Female threads

for piping

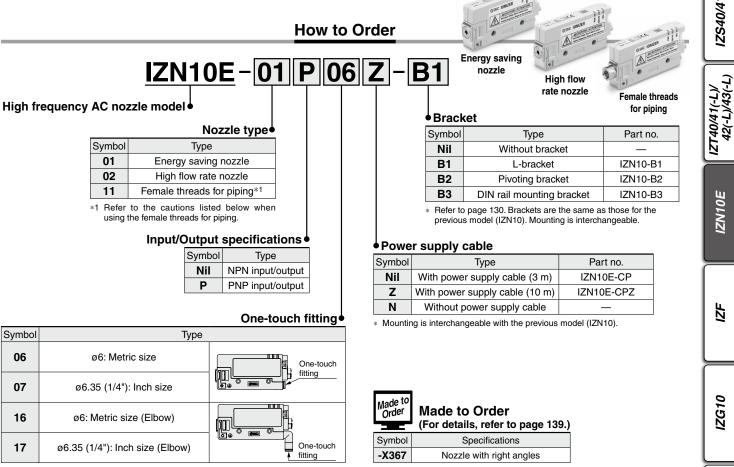
Ionized air

Fmitter

periphery

Sectional view of the

female threads for piping



The One-touch fitting cannot be changed after the delivery of the product.

Cautions when using the IZN10E-11 - female threads for piping

- For the female thread (Rc1/8) type, a made-to-order nozzle or a fitting/tubing combination must be prepared and connected by the user. · If used without connecting a nozzle or a fitting and tubing, a high voltage error alarm may be generated depending on the pressure of the supplied air.
- If the discharge is started immediately after the air supply is started, the pressure around the emitter (refer to the figure on the right) may fluctuate rapidly, causing an abnormal discharge and generating a high voltage error alarm. If alarms occur frequently after starting discharge, start the air supply first, and then start discharge after the pressure around the emitter (refer to the figure on the right) has stabilized.
- Depending on the connected nozzle or tubing, the maintenance warning function (maintenance LED lights up) may be activated. The maintenance warning function is normally activated when a decrease in ion generation efficiency caused by emitter contamination is detected. However, if the supply pressure is high, the nozzle discharge port will be restricted, the pressure around the emitter will increase, the ion generation efficiency will decrease, and the maintenance warning function will be activated even if the emitter is not contaminated.
- · When the maintenance alarm is generated, the static neutralization performance decreases.
- . The table below shows the supply pressure specifications when made-to-order nozzles and fitting/tubing combinations are connected.

Made-to-order nozzle product names / Piping examples	Made-to-order nozzle part no. (Page 141)	Supply pressure specifications
Circular diffusion nozzle	IZN10-G-X198	0.05 to 0.1 MPa
Flat diffusion nozzle	IZN10-G-X199	0.05 to 0.1 MPa
Bar nozzle (Straight type)	IZN10-G-□-X216	0.05 to 0.1 MPa
Circumferential jet bar nozzle (Straight type)	IZN10-G-X278	0.05 to 0.15 MPa
Bender tube nozzle	IZN10-G-□-X205	0.05 to 0.15 MPa
Long nozzle	IZN10-G-□-X226	0.05 to 0.15 MPa
Fitting (Applicable tubing O.D. 6 mm) + Tube (O.D. 6 mm, I.D. 4 mm)*1	—	0.05 to 0.1 MPa
Fitting (Applicable tubing O.D. 8 mm) + Tube (O.D. 8 mm, I.D. 5 mm)*1	—	0.05 to 0.3 MPa

*1 When connecting the tubing, use a tubing length of 500 mm or less for the connection, regardless of the inside diameter size.

. When using piping materials prepared by the user, secure an air passage with an inside diameter of 4 mm or more. If using tubing, ensure the min. bending radius is used and keep the tube length to 500 mm or less.

· Be sure to install so that the nozzle doesn't receive any moment force. (Refer to page 143.)



Specifications

	Model	IZN10E- (NPN specification)	IZN10E-□P (PNP specification)	
Ion generation meth	nod	Corona discharge type		
Method of applying	voltage	High freque	ency AC type	
Applied voltage*1		2.5	kVAC	
	Energy saving nozzle	±1	0 V	
Offset voltage (Ion balance)*2	High flow rate nozzle	±1	5 V	
(IOII Dalalice)	Female threads for piping	_	_*6	
	Fluid	Air (Clea	n, dry air)	
Air purge	Operating pressure*3*4	0.05 MPa	to 0.7 MPa	
	Connecting tube size	ø6,	ø1/4"	
Power supply voltage	ge	24 VD	C ±10%	
Current consumption	n	80 mA	or less	
	Discharge stop signal		Connected to +24 V	
1	Reset signal	Connected to 0 V	Voltage range: 19 VDC to power supply	
Input signal	External switch signal 1	Voltage range: 5 VDC or less Current consumption: 5 mA or less	voltage	
	External switch signal 2		Current consumption: 5 mA or less	
	Discharge signal	Max. load current: 40 mA	Max. load current: 40 mA	
Output signal	Error signal	Residual voltage: 1 V or less (Load current at 40 mA)	Residual voltage: 1 V or less	
	Maintenance signal	Max. applied voltage: 26.4 VDC	(Load current at 40 mA)	
Effective static neur	tralization range ^{*5}	20 to 5	500 mm	
Ambient temperatur	re (Operating/Stored)	0 to 55°C		
Ambient humidity (Operating/Stored)	35 to 65%RH (No condensation)		
	Housing	ABS, Stai	nless steel	
Material	Nozzle	Stainle	ss steel	
	Emitter	Tung	gsten	
Impact resistance		100	m/s ²	
	Energy saving nozzle	70	Dg	
Body weight	High flow rate nozzle	70	D g	
	Female threads for piping	75 g		
	L-bracket	30	Эg	
Bracket weight	Pivoting bracket	40	Эg	
	DIN rail mounting bracket (Single unit)	40	Эg	
Standards/Directive	•	CE (EMC directive, RoHS directive),	UKCA, cUL (UL 867, C22.2 No. 187)	

*1 Measured with a probe of 1000 $M\Omega$ and 5 pF

*2 Measurement values based on a charged plate (Dimensions: 150 mm x 150 mm, Capacitance: 20 pF) defined by ANSI standards (ANSI/ESD STM3.1-2015) When the distance between the charged plate and the ionizer is 100 mm, and the air purge is 0.3 MPa (energy saving nozzle) / 0.1 MPa (high flow rate nozzle)

*3 Static electricity cannot be neutralized without air purge. If the ozone concentration inside the nozzle increases, there is a possibility that the product and surrounding equipment may be adversely affected, so air has to be purged during ion generation.

*4 To stop the air purge temporarily during operation, turn the discharge stop signal input OFF to prevent the increase of ozone concentration inside the nozzle.

*5 Excludes the female threads for piping

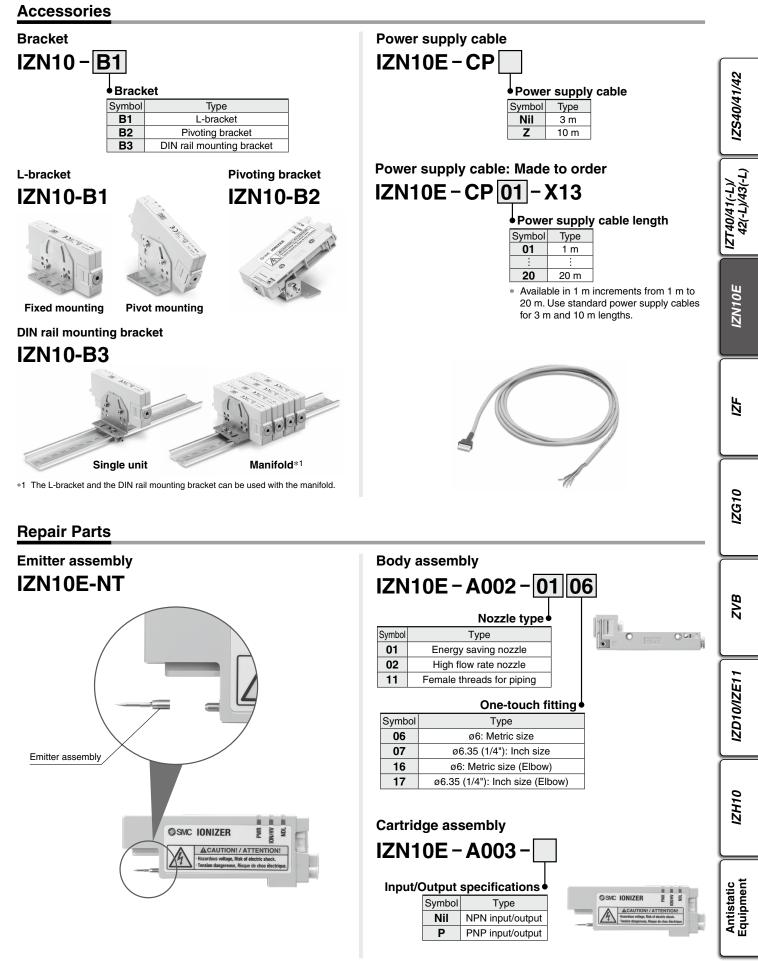
*6 The specification value changes depending on the nozzle or the fitting/tubing to be connected.

* Refer to the cautions on page 128 when using the IZN10E-11 (female threads for piping).

N	lodel	IZN10E-C□-□
Input voltage*1		100 to 240 VAC, 50/60 Hz
Output voltage		24 VDC
Output current		1 A max
Ambient	Operating	0 to 40°C
temperature	Stored	–20 to 60°C
Ambient humidity Operating/Stored		10 to 90%RH
Safety standards		IEC 62368-1

*1 For the AC cord type, please be careful that the rated voltage of the AC cord included as an accessory is 125 V. (Refer to page 131.)

Nozzle Type Ionizer IZN10E Series

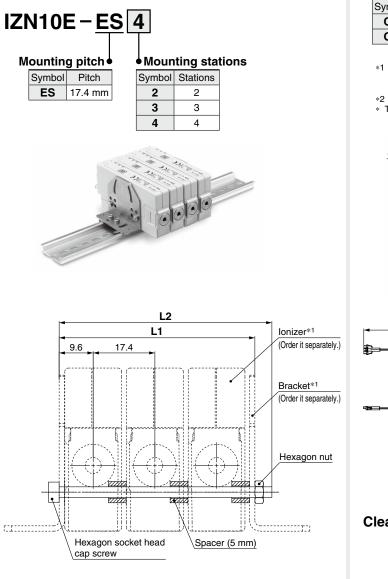


Options

Manifold mounting parts set

This set consists of a hexagon socket head cap screw, a spacer, and a hexagon nut.

*1 The ionizer, L-bracket, and DIN rail mounting bracket need to be prepared separately.



Part no.	L1	L2	Number of spacers
IZN10E-ES2	37.8	45	4
IZN10E-ES3	55.2	60	6
IZN10E-ES4	72.6	76	8



Nozzle Type Ionizer IZN10E Series

Functions

1. Maintenance warning

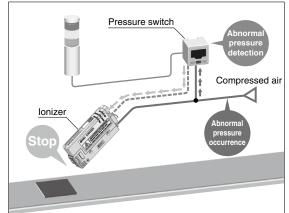
Constantly monitors the emitter for lowered static neutralization performance due to the contamination or wear of the emitter. The maintenance LED lights up and the maintenance signal is generated when abnormalities are detected.

2. Signal inputs by external switch

There are 2 ports for external switch signal inputs.

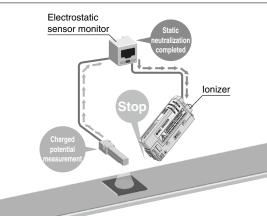
Example Discharge stops when abnormal purge air pressure is detected by the pressure switch.

• Prevents static neutralization problems due to compressed air pressure drops

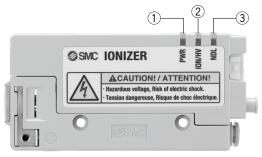


Example Discharge stops when the electrostatic sensor detects that static neutralization has been completed.

• Energy can be saved by stopping discharge when static neutralization is completed.



3. Description of LEDs



No.	Description	LED	Color	Contents
1	Power supply display	PWR	Green	Lights up when the power supply is turned ON
2	Discharge/Irregular high voltage display	ION/HV	Green/Red	(Green) Lights up during discharge / (Red) Lights up if an abnormal high voltage discharge occurs
3	Maintenance display	NDL	Green	Lights up when lowered static neutralization performance due to the contamination, wear, etc., of the emitter is detected

LED Color Indication

Item	PWR	ION/HV	NDL	Note	
Normal operation (with discharge stop signal ON)	Green	Green		lons are being discharged.	
Normal operation (with discharge stop signal OFF)	Green	—		Discharge stops.	
High voltage error occurred	Green	Red		Discharge stops.	
External switch signal 1 (with signal ON)	Green	—		Discharge stops when the signal is	
External switch signal 2 (with signal ON)	Green	—		turned ON.	
Maintenance warning occurred	Green	Green	Green	Discharge continues.	

The LED is OFF where — is displayed.

4. Alarm

Alarm item	Description	Corrective actions	
High voltage error	Gives notification of the occurrence of an abnormal high voltage discharge. The ionizer stops discharging ions, and the ION/HV LED (Red) turns ON. When an error occurs, the signal output is turned OFF.	Turn OFF the power, solve the problem, then turn the power ON again. If the error is solved during operation, turn the reset signal ON and then OFF.	ntistatic uipment
Maintenance warnin	Gives notification that emitter maintenance is necessary. The NDL LED turns ON, and the maintenance output signal is turned ON.	Turn OFF the power, clean the emitters, and turn the power ON again.	A

SMC

IZS40/41/42

IZT40/41(-L)/ 42(-L)/43(-L)

IZH10

Wiring

No.	Cable color	Description	Signal direction	Wiring requirement*1	Specifications
1	Brown	+24 VDC	IN	0	-
2	Blue	0 V	IN	0	-
3	Orange	Discharge stop signal	IN	0	When the signal is turned OFF, discharge stops.
4	Pink	Reset signal	IN		When the signal is turned ON and then OFF, the error signal is reset. When the signal is turned OFF, normal operation continues.
5	White	Discharge signal	OUT (A contact)		The signal stays ON during discharge.
6	Purple	Error signal	OUT (B contact)		The signal is turned OFF when an error occurs.
7	Yellow	Maintenance signal	OUT (A contact)		The signal is turned ON when maintenance is due.
8	Gray	External switch signal 1	IN		When the signal is turned ON, discharge stops.
9	Light blue	External switch signal 2	IN		When the signal is turned ON, discharge stops.

*1 Wiring requirement

O: Min. wiring requirement for ionizer operation

Input signal

NPN: The signal is turned ON when the 0 V power supply is connected, and turned OFF when disconnected. PNP: The signal is turned ON when the +24 VDC power supply is connected, and turned OFF when disconnected.

Output signal

NPN: The output transistor is energized (by the 0 V power supply inside the ionizer) when the signal is turned ON, and de-energized when turned OFF.

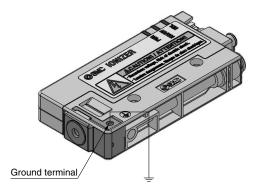
PNP: The output transistor is energized (by the +24 VDC power supply inside the ionizer) when the signal is turned ON, and de-energized when turned OFF.

Provide Grounding

Make sure to ground the ground terminal with a resistance value of 100 Ω or less.

The ground terminal is used as a reference electric potential for static neutralization.

If the ground terminal is not grounded, the ionizer will not be able to achieve the optimal offset voltage (ion balance).



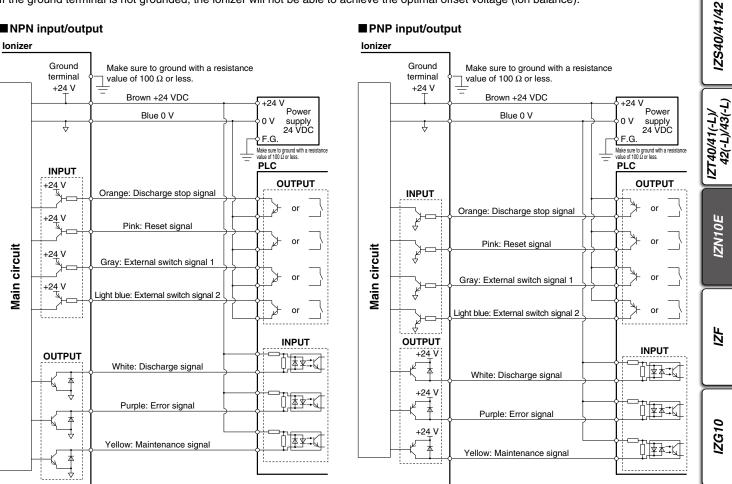
Power Supply Cable Connection Circuit

Make sure to ground the ground terminal with a resistance value of 100 Ω or less.

The ground terminal is used as a reference electric potential for static neutralization.

If the ground terminal is not grounded, the ionizer will not be able to achieve the optimal offset voltage (ion balance).

■NPN input/output



■ PNP input/output

Timing Chart

			Power supply ON	High voltage error	Maintenance required	External switch ON	Note
Power supply	Input	ON OFF					
Discharge stop signal	Input	ON OFF		50 ms or more)		Discharge starts when the signal is turned ON.
Reset signal	Input	ON OFF					The error signal can be reset by turning the reset signal ON and then OFF.
Discharge signal (ON when ions are being discharged)	Output	ON OFF					
Error signal	Output	ON OFF					When an error occurs, the signal is turned OFF.
Maintenance signal	Output	ON OFF		Error occurred	Turn OFF the power supply and clean the emitter.		lons are still discharged even when the maintenance signal is turned ON.
External switch signal 1, 2	Input	ON OFF			Requirement for maintenance detected		

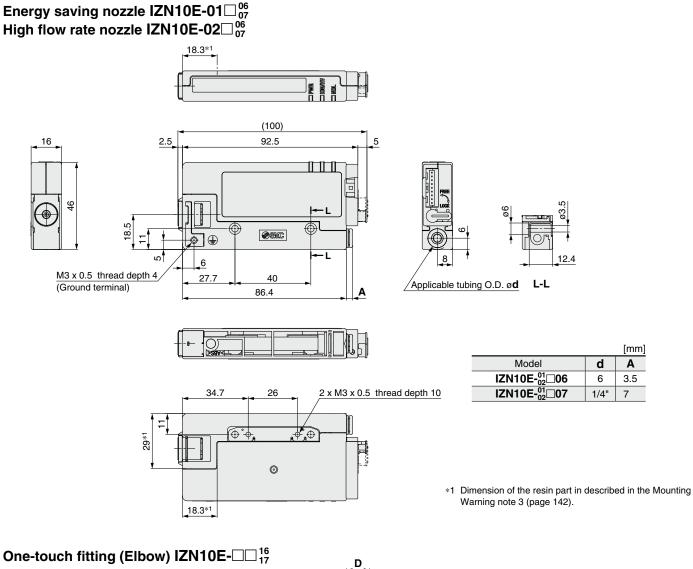
Antistatic Equipment

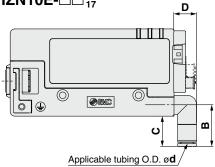
ZVB

IZD10/IZE1

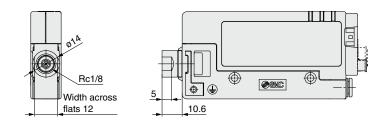
IZH10

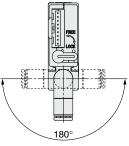
Dimensions





Female threads for piping (Rc1/8) IZN10E-11

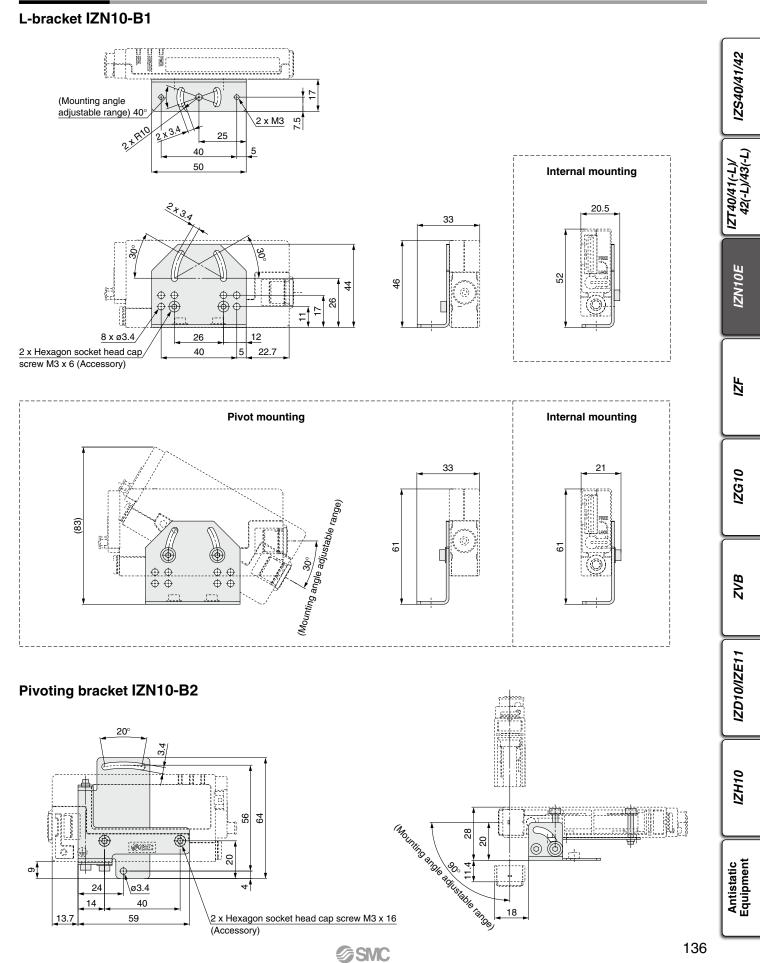




				[mm]
Model	d	В	С	D
IZN10E-0016	6	22	16	11.5
IZN10E-0017	1/4"	24.5	18.5	12

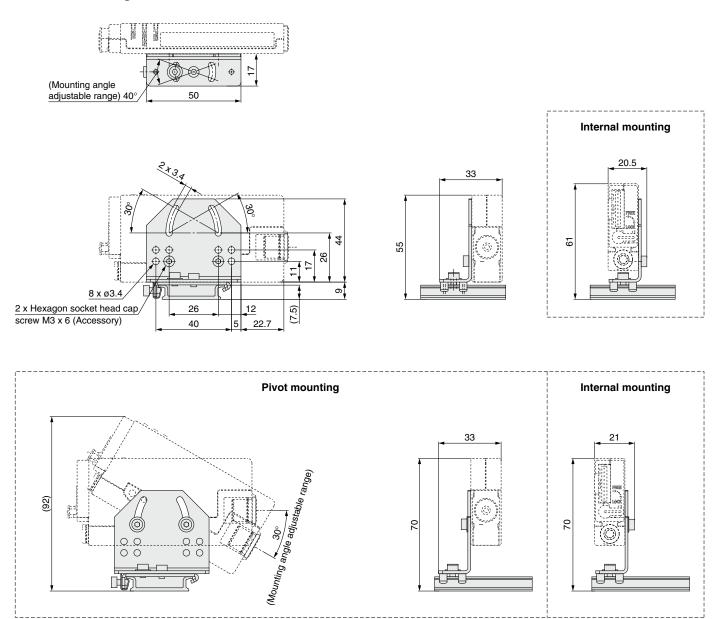
Nozzle Type Ionizer **IZN10E** Series

Dimensions



Dimensions

DIN rail mounting bracket IZN10-B3



Power supply cable IZN10E-CP \square

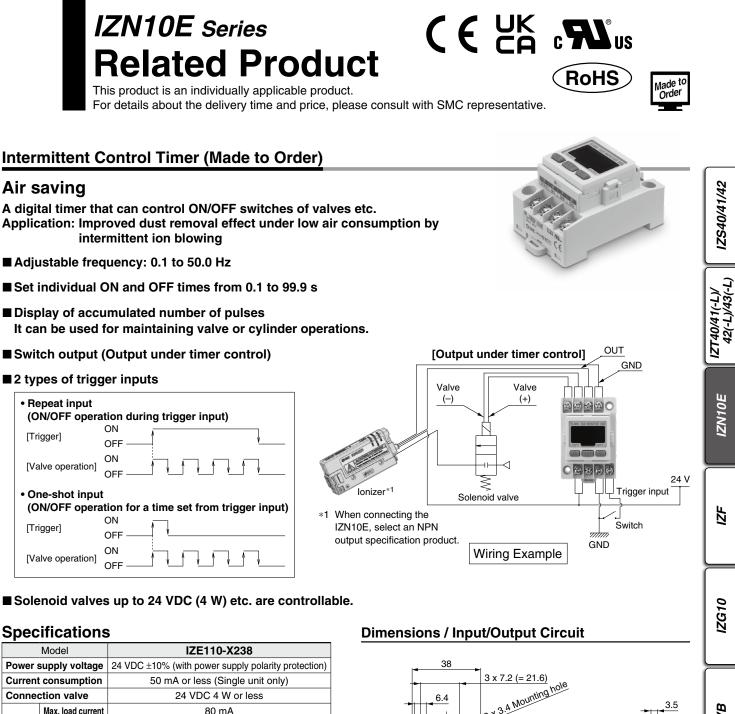


SMC

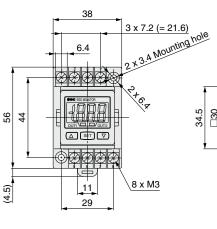
Model	L [mm]
IZN10E-CP	3000
IZN10E-CPZ	9800

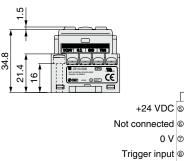
Cable Specifications

No. of cable wires/Size		9 cores/AWG26
Conductor	Nominal cross section	0.15 mm ²
	O.D.	0.5 mm
Insulator	0.0.	0.95 mm Brown, Blue, Orange, Pink,
insulator	0.0.	White, Purple, Yellow, Gray, Light blue
Sheath	Material	Lead-free PVC
Shedin	O.D.	5 mm



Current	consumption	50 mA or less (Single unit only)
Connee	ction valve	24 VDC 4 W or less
	Max. load current	80 mA
OUT*1	Max. load voltage	30 VDC
001*1	Residual voltage	1 V or less (at load current of 80 mA)
	Short circuit protection	With short circuit protection
Trigger input		No-voltage input, Low level input 10 ms or more, Low level 0.4 V or less
Indicator light		(Green/Red)
Enclosure		IP40
	Operating temperature range	Operating: 0 to 50°C, Stored: –10 to 60°C (with no freezing or condensation)
ee	Operating humidity range	Operating/Stored: 35 to 85%RH (with no condensation)
tan e	Withstand voltage	1000 VAC for 1 minute between terminals and housing
Environmental resistance	Insulation resistance	$50\ \text{M}\Omega$ or more (500 VDC measured via megohmmeter), between terminals and housing
ш	Vibration resistance	10 to 150 Hz at whichever is smaller of 1.5 mm amplitude or 20 m/s ² acceleration, in X, Y, Z direction for 2 hours each (De-energized)
1	Impact resistance	100 m/s ² in X, Y, Z directions 3 times each (De-energized)
Material		Front case: PBT, Rear case: Modified PPE
Weight		50 g
Standards/Directive		CE (EMC directive, RoHS directive), UKCA, cUL (UL 508, C22.2 No. 14)





35.5 ₽, 10.4 16 19.4 21.4

circuit

Main

Input/Output circuit

0 V @



IZS40/41/42

ZN10E

ž

IZG10

ZVB

ZD10/IZE1

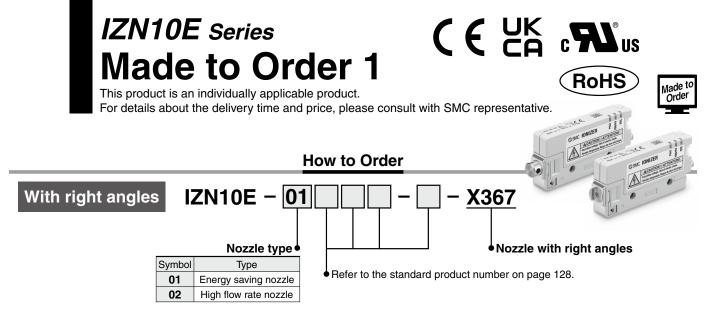
*1 Do not use a load that generates surge voltage.



① Valve (+)

② Valve (–)

-® OUT

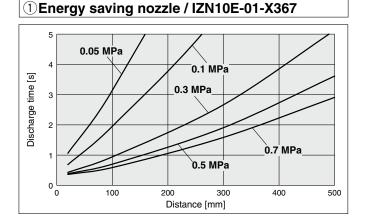


Specifications (Specifications other than those shown below are the same as the standard product. Refer to page 129.)

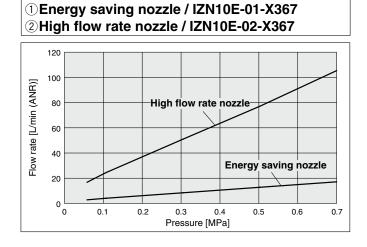
lonizer model		IZN10E-□-X367 (NPN specification)	IZN10E-□P-X367 (PNP specification)
Energy saving nozzle		Within ±10 V	
Offset voltage*1	High flow rate nozzle	Within ±30 V	

*1 Measurement values based on a charged plate (Dimensions: 150 mm x 150 mm, Capacitance: 20 pF) defined by ANSI standards (ANSI/ESD STM3.1-2015). When the distance between the charged plate and the ionizer is 100 mm, and the air purge is 0.3 MPa (energy saving nozzle) / 0.1 MPa (high flow rate nozzle)

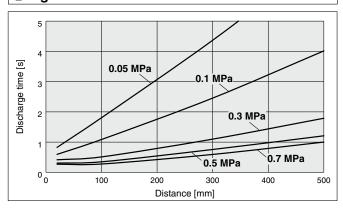
Installation Distance — Discharge Time Characteristics (Discharge Time from +1000 V to +100 V)



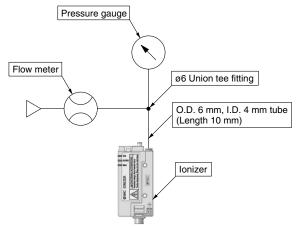
Pressure — Flow Rate Characteristics



②High flow rate nozzle / IZN10E-02-X367

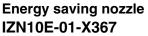


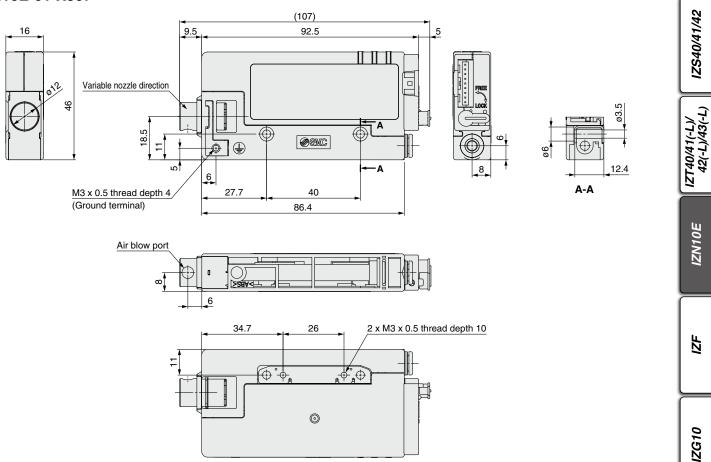
* Static neutralization characteristics are based on data using a charged plate (Dimensions: 150 mm x 150 mm, Capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD STM3.1-2015). Use this data only as a guideline for model selection because the values vary depending on the material and/or size of the subject.



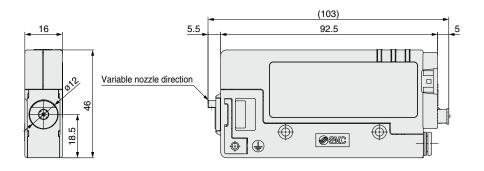
Made to Order IZN10E Series

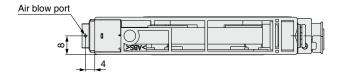
Dimensions





High flow rate nozzle IZN10E-02-X367







ZVB

IZD10/IZE11

IZH10

Antistatic Equipment

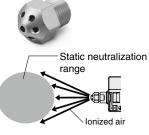


This product is an individually applicable product. For details about the delivery time and price, please consult with SMC representative.



Nozzle Variations

Circular diffusion nozzle



Flat diffusion nozzle

Static neutralization range lonized air

Part no. IZN10-G-X198

Supply pressure specifications: 0.05 to 0.1 MPa

Part no. **IZN10-G-X199**

Supply pressure specifications: 0.05 to 0.1 MPa

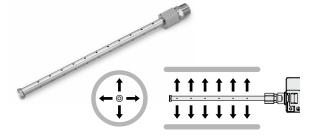
Bar nozzle (Straight type)



Part no.	Bar length [mm]
IZN10-G-100-X216	100
IZN10-G-200-X216	200
IZN10-G-300-X216	300
IZN10-G-400-X216	400
IZN10-G-500-X216	500
IZN10-G-600-X216	600

Supply pressure specifications: 0.05 to 0.1 MPa

Circumferential jet bar nozzle (Straight type)



Part no.	Bar length [mm]	
IZN10-G-X278	150	
Supply pressure specifications:		

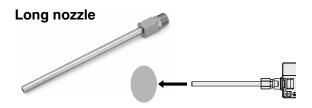
0.05 to 0.15 MPa

Bender tube nozzle



Part no.	Bar length [mm]
IZN10-G-100-X205	100
IZN10-G-200-X205	200
IZN10-G-300-X205	300
IZN10-G-400-X205	400
IZN10-G-500-X205	500
IZN10-G-600-X205	600

If the tubing is bent for use, maintain a min. bending radius of 20 mm. Supply pressure specifications: 0.05 to 0.15 MPa 141



Part no.	Bar length [mm]
IZN10-G-100-X226	100
IZN10-G-200-X226	200
IZN10-G-300-X226	300
IZN10-G-400-X226	400
IZN10-G-500-X226	500
IZN10-G-600-X226	600

Supply pressure specifications: 0.05 to 0.15 MPa

SMC





Be sure to read this before handling the products. Refer to page 227 for safety instructions.

Selection

Warning

1. This product is intended to be used with general factory automation (FA) equipment.

If considering using the product for other applications (especially those indicated in warning (4) on page 227), please consult with SMC beforehand.

2. Use within the specified voltage and temperature ranges.

Using outside of the specified voltage, temperature, or humidity range can cause a malfunction, damage, electric shock, or fire.

3. Use clean compressed air as fluid.

This product is not explosion proof. Never use flammable gases or explosive gases as a fluid and never use this product in the presence of such gases.

Please contact us when fluids other than compressed air are used.

4. This product is not explosion-protected.

Never use this product in locations where the explosion of dust is likely to occur or flammable or explosive gases are used. This can cause a fire.

≜Caution

1. This product is not washed. When bringing into a clean room, flush for several minutes and confirm the required cleanliness before use.

Mounting

A Warning

1. Reserve enough space for maintenance, piping and wiring.

Please take into consideration that the One-touch fittings for supplying air, need enough space for the air tubing to be easily attached/detached.

To avoid excessive stress on the connector and One-touch fitting, please take into consideration the cable and air tube min. bending radius and avoid bending at acute angles.

Wiring with excessive twisting, bending, etc. can cause a malfunction, wire breakage, fire, or air leakage.

Min. bending radius: Power supply cable.......30 mm

(Note: Shown above is wiring with the fixed min. allowable bending radius and at a temperature of 20°C. If used under this temperature, the connector can receive excessive stress even though the min. bending radius is allowable.)

Regarding the min. bending radius of the air tubing, refer to the operation manual or catalog for tubing.

2. When installing the product directly on a mounting surface, mount it on a flat surface.

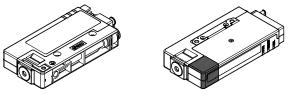
Mounting on an uneven surface will apply excess force to the ionizer body, which leads to damage or failure. Do not drop the product or subject it to a strong impact. This may cause an injury or accident.

Mounting

∧ Warning

3. Keep the area specified clear when the product is mounted directly on to a mounting surface or workpiece which is connected to ground.

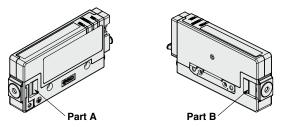
Install the product with the mounting surface or workpiece avoiding the shaded area in the drawing below. If the grounded mounting surface or workpiece is too close to the shaded area, the ozone concentration inside the product may increase, causing failure of the product, depending on the operating conditions.



* Refer to the Dimensions (page 135) for dimensions of the shaded area.

4. Do not cover the external air intake port of the energy saving nozzle.

The energy saving nozzle uses external air. The external air intake port is located in part A and part B. When installing an energy saving nozzle, do not cover the 2 external air intake ports. If the external air flow is blocked, product performance will be reduced.



5. Avoid using in a place where noise (electromagnetic wave and surge) is generated.

If the product is used in an environment where noise is generated, it may lead to a malfunction and deterioration or damage of the internal elements. Take measures to prevent noise at its source and avoid power and signal lines from coming into close contact.

6. Use the correct tightening torque. Refer to the table below for tightening torque for screws.

If the screws are tightened in excess of the specified torque range, it may damage the mounting screws, mounting brackets, etc. If the tightening torque is insufficient, the mounting screws and brackets may become loose.

Thread size	Recommended tightening torque
M3	0.61 to 0.63 N⋅m

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IZN10E Series Specific Product Precautions 2

Be sure to read this before handling the products. Refer to page 227 for safety instructions.

Mounting

Warning

7. Do not allow foreign matter or tools to enter the nozzle.

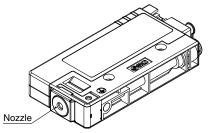
The inside of the nozzle contains emitters. If a metal tool makes contact with the emitters, it can cause an electric shock, resulting in a sudden movement by the operator that can cause further injuries such as hitting the body on peripheral equipment. In addition, if the tool damages the emitter, the ionizer may fail or cause an accident.

Caution: High Voltage

Caution: High voltage is being supplied to the emitters.

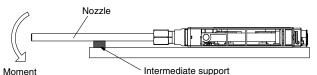
Please do not touch the emitters as there is an electric shock danger with the insertion of contamination into the cartridge.

In addition, one can be injured with evasive actions taken when suddenly removing oneself from the electrical shock danger.



8. Do not apply moment to the nozzle.

A moment force may be applied to the nozzle depending on the shape of the nozzle attached to the female piping thread. It is possible that the nozzle or ionizer body will be damaged if vibration occurs. If a moment of 0.05 N·m or more will be applied, mount a support to the middle part of the nozzle so that the moment is not applied to the nozzle.



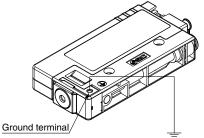
- **9.** Do not apply tape or stickers to the product body. If a tape or seal contains any conductive adhesive or reflective paint, a dielectric phenomenon may occur due to the generated ions, resulting in electrostatic charge or electric leakage.
- 10. Ensure the power supply is removed before installing and adjusting the product.

Wiring / Piping

A Warning

- 1. Before wiring, ensure that the power supply capacity is enough and that the voltage is within the specification.
- 2. To maintain product performance, the power supply shall be UL listed Class 2 certified by National Electric Code (NEC) or evaluated as a limited power source provided by UL60950.
- 3. Make sure to ground with a resistance value of 100 Ω or less to maintain the product performance.

If such grounding is not provided, not only may static electricity removal capability be disrupted but electric shocks may also result and the ionizer or power supply may break down.



- 4. Wiring (including insertion and removal of the connector) should never be performed while the power is being supplied to the product.
- 5. Ensure the safety of wiring and surrounding conditions before supplying power.
- 6. Do not connect or disconnect the connectors (including power source) while the power is being supplied. Failure to follow this procedure may cause product malfunction.
- 7. If the ionizer wiring and high-power lines are routed together, this product may malfunction due to noise. Therefore, use a separate wiring route for this product.
- 8. Confirm that the wiring is correct before operation.

Incorrect wiring will lead to product damage or malfunction.

9. Flush the piping before use.

Before using this product, please exercise caution to prevent particles, water drop, or oil contents from entering the piping.

Operating Environment / Storage Environment

A Warning

1. Do not use this product in an enclosed space.

This product utilizes a corona discharge phenomenon. Do not use the product in an enclosed space as ozone and nitrogen oxides exist in such places, even though in marginal quantities. In addition, the ozone condensation can increase if used in an enclosed space, which can affect the human body, so ventilation is necessary. Even if ventilation is secured, the use of multiple ionizers in a narrow space can increase the ozone condensation. Therefore, check that the ozone condensation is not more than a standard value of 0.1 ppm in the operating environment while the ionizer is in operation.





IZN10E Series Specific Product Precautions 3

Be sure to read this before handling the products. Refer to page 227 for safety instructions.

Operating Environment / Storage Environment

AWarning

2. Take preventative measures against ozone.

Equipment used around this product should have ozone-prevention measures in place. In addition, regularly check that there is no deterioration due to ozone present.

3. Be sure to supply air.

If air is not supplied, not only is the static neutralization effected but the ozone and nitrogen oxides generated in the ion generator also accumulate, which can cause adverse effects on the inside of the product and the peripheral equipment. Be sure to supply air during discharge.

When the product is used for intermittent ion blow, pressure fluctuations in the air supply can cause instability in the corona discharge ion generation process, resulting in difficulty maintaining the offset voltage. Depending on the blow frequency and piping length, abnormal discharge may occur in the ion generator, causing a high voltage error alarm to be generated. Therefore, when using intermittent ion blow, be sure to confirm that there are no problems with operation and static neutralization performance before use.

4. Use within the ambient temperature range.

The ambient temperature range is 0 to 55°C for the ionizer. Do not use the product in locations where the ambient temperature changes suddenly, even if it stays within the specification range, or if there is a large temperature difference between the fluid and the ambient temperature as condensation may occur as a result.

5. Environments to avoid

Avoid using and storing this product in the following environments as they may cause damage to the product.

- a) Areas where the ambient temperature exceeds the range of 0 to 55°C
- b) Areas where the ambient humidity exceeds the range of 35 to 65%RH
- c) Areas where abrupt temperature changes may cause condensation
 d) Areas where corrosive gases, flammable gases, or other volatile flammable substances are stored
- e) Areas where the product may be exposed to conductive powder such as iron powder or dust, oil mist, salt, organic solvent, machining chips, particles, cutting oil (including water and any liquids), etc.
- f) Areas where ventilated air from an air conditioner is directly applied to the product
- g) Enclosed or poorly ventilated areas
- h) Locations which are exposed to direct sunlight or heat radiation
 i) Areas where strong electromagnetic noise is generated, such as strong electrical and magnetic fields or supply voltage spikes
- j) Areas where the product is exposed to static electricity discharge
- k) Locations where strong, high frequencies are generated
- Locations that are subject to potential lightning strikes
- m) Areas where the product may receive direct impact or vibration
- n) Areas where the product may be subjected to forces or weight that could cause physical deformation

6. Do not use air containing mist or dust.

Air containing mist or dust will cause the performance to decrease and shorten the maintenance cycle.

Use clean compressed air (A compressed air quality of Class 2.4.3, 2.5.3, 2.6.3, or higher according to ISO 8573-1:2010 (JIS B 8392-1:2012) is recommended for operation.) by using an air dryer (IDF series), air filter (AF/AFF series), and mist separator (AFM/AM series).

7. This product does not incorporate protection against lightning surges.

8. Effects on implantable medical devices

This product may cause interference with implantable medical devices such as cardiac pacemakers and cardioverter defibrillators, resulting in the malfunction of the medical device or other adverse effects.

Please exercise extreme caution when operating equipment which may have an adverse effect on your implantable medical device. Be sure to thoroughly read the precautions stated in the catalog, operation manual, etc., of your implantable medical device, or contact the manufacturer directly for further details on what types of equipment need to be avoided.

Maintenance

A Warning

1. Periodically inspect the ionizer and clean the emitters.

Check the product regularly to make sure it is not operating with undetected failures. Maintenance must be performed by an operator who has sufficient knowledge and experience. If the product is used for an extended period with dust present on the emitters, the static neutralization performance will be reduced. Since the energy saving nozzle is equipped with an ambient air introduction mechanism, it is more easily affected by the ambient air compared with the high flow rate nozzle or the female threads for piping, and dust tends to adhere to the emitters more quickly. Clean the emitters when the maintenance LED turns ON.

If the emitters become worn and the static neutralization performance is not restored after cleaning, replace the emitters.

A Caution: High Voltage -

This product contains a high voltage generation circuit. When performing maintenance or inspection, be sure to confirm that the power supply to the ionizer is turned OFF. Never disassemble or modify the ionizer as this may not only impair the product's functionality but could also cause an electric shock or electric leakage.

2. The tube and fitting must be treated as consumable parts.

The tube and fitting that are connected to the female piping ports will deteriorate due to the ozone and will need to be replaced regularly. Another option is to use an ozone resistant type.

3. Cleaning of the emitters and replacement of the cartridge assemblies should never be performed while the power and compressed air are being supplied to the product.

Touching an emitter when it is electrified may result in an electric shock or other accidents.

If the cartridge assembly is removed while compressed air is being supplied, the cartridge assembly will shoot out. If cartridge assemblies are not securely installed, they may

shoot out or fall when compressed air is supplied.

4. Do not disassemble or modify the product.

Otherwise, an electric shock, damage, and/or a fire may occur. In addition, disassembled or modified products may not achieve the performance guaranteed in the specifications, and the products will no longer be warrantied.

5. Do not operate the product with wet hands. Otherwise, an electric shock or accident may occur.

Handling

\land Warning

SMC

1. Do not drop, hit, or apply excessive shock (100 m/s² or more) to the product when handling it.

Even if the product appears undamaged, the internal components may be damaged, leading to a malfunction.

2. When mounting/dismounting the cable, use your finger to pinch the claw of the connector, then attach/detach it correctly. Otherwise, the connector mounting section may be damaged and this may lead to a malfunction.

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IZS40/41/42

IZT40/41(-L)/ 42(-L)/43(-L)

ZN10E

- IZG10
- ZVB

IZD10/IZE11

IZH10

Antistatic Equipment