### **Made to Order Air Gripper**

### MH□ Series

### **Made to Order Common Specifications** Page Heat Resistance (-10 to 100 °C) P.858 1-X4 Fluororubber Seal P.859 2-X5 Closing Direction Spring Assist P.860 3 -X7 Opening Direction Spring Assist P.862 4-X12 Without Magnet P.864 5-X50 6 -X53 Ethylene Propylene Rubber Seal (EPDM) P.865 Axial Ported P.866 7-X56 8 -X63 Fluorine Grease P.869 Finger: Side Tapped P.870 9-X64 **10-X65** Finger: Through-holes in Opening/Closing Directions P.872 Dust Cover Adhesion P.874 10-X77 -X77A (Dust Cover Adhesion) -X77B (Dust Cover Adhesion/Finger Part Only) 12-X78 Dust Cover Caulking P.876 -X78A (Dust Cover Caulking) -X78B (Dust Cover Caulking/Finger Part Only) 13-X79 Grease for Food Processing Machines/Fluorine Grease ...... P.878 14-X79A Grease for Food Processing Machines/ Aluminum Complex Soap Base Grease P.879 Anti-corrosive Treatment of Finger P.880 **1**5-X81 -X81A (Special black chromium treatment is made on only the finger.) -X81B (Special black chromium treatment is made on the finger and guide.)



### -X4: Heat Resistance



### Heat Resistance (-10 to 100°C)

Symbol -X4

Seal material and grease have been changed, so that it could be used even at higher temperature up to 100 from -10°C.

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
	·	MHC2	Double acting, Single acting (Normally open)		P.807
MHC	Angular type	MHCA2	Double acting, Single acting (Normally open)	Magnet is not built-in.	P.796
MHE Low profile		MHCM2	Single acting (Normally open)	Magnet is not built-in.	P.805
MHF	Low profile	MHF2	Double acting		P.560
мнк	Wedge cam operation slide guide	MHK2	Double acting, Single acting (Normally open, Normally closed)		D 676
MILIK	wedge carn operation slide guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)		P.676
MHL2	Wide type	MHL2-Z	Double acting		P.617
WITLZ	Wide type MHL2		Double acting		P.639
	2-finger type	MHS2	Double acting		P.702
	3-finger type	MHS3	Double acting		P.710
	3-finger type with dust cover	MHSJ3	Double acting		P.720
MHS	With through hole	MHSH3	Double acting		D 700
	With through hole and dust cover	MHSHJ3	Double acting		P.728
	Long stroke 3-finger type	MHSL3	Double acting		P.744
	4-finger type MH		Double acting	Including MHT2-□DZ	P.754
MHT	Toggle type	MHT2	Double acting		P.818
MHW	180° angular type	MHW2	Double acting		P.843
MHY	180° angular type cam type	MHY2	Double acting	Magnet is not built-in.	P.836
	Parallel type (compact)	MHZA2	Double acting, Single acting (Normally open, Normally closed)	Magnet is not built-in.	P.486
	Parallel type with dust cover (compact)	MHZAJ2	Double acting, Single acting (Normally open, Normally closed)		P.486
MHZ	Parallel type	MHZ2	Double acting, Single acting (Normally open, Normally closed)		P.496 to 498
	Parallel type (long stroke)	MHZL2	Double acting, Single acting (Normally open, Normally closed)		P.514
	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)		P.528

### How to Order

Standard part number for each series

#### Heat resistance

### **Specifications**

Ambient temperature range	−10°C to 100°C				
Seal material	Fluororubber				
Grease	Heat resistant grease (GR-F)				
Specifications/dimensions other than the above	Same as the standard type				

- Note 1) Magnet is built-in, but when using an auto switch, the acceptable temperature range becomes -10 to 60 °C.
- Note 2) With the part number for the dust cover option, only fluororubber (F) or silicone rubber (S) options may be selected.
- Note 3) With the part number compatible with body options for MHZ series, only E type or M type are compatible.
- Note 4) For lubrication, specialized grease GR-F is recommended.

### **⚠** Warning

### **Handling Precautions**

Be aware that smoking cigarettes after your hands have come into contact with the grease used for this air gripper can create a gas that is hazardous to humans.

### Replacement Parts: Seal Kit

Series	Model	Seal kit no.	Series	Model	Seal kit no.
	MHC2-10 to 25	MHC□□-PS-X4		MHSH3	MHSH□□-PS-X4
мнс	MHC2-6	Repaired or replaced by SMC.	мие	MHSHJ3	MHSH□□A-PS-X4(For cylinder type center pusher)
WITC	MHCA2	Repaired or replaced by SMC.	MILIO	MHSL3	MHSL□□-PS-X4
	MHCM2	2 MHCM7-PS-X4		MHS4	MHS□□-PS-X4
MHF	MHF2	MHF□□-PS-X4	MHT	MHT2	CQ2B□□-XB6-PS
WITE	WITIFZ	MHF8-PS-2-X4 for only MHF2-8DS-X4	MHW	MHW2	MHW□□-PS-X4
	MHK2	MHK□□-PS-X4	MHY	MHY2	MHY□□-PS-X4
MHK	MHKL2	MHK□□-PS-X4			Repaired or replaced by SMC.
MHL	MHL2-Z	MHL□□-PS-X4		MHZAJ2	Repaired or replaced by SMC.
IVIIIL	MHL2	MITLUU-P5-X4	MUZ	MHZ2-6	Repaired or replaced by SMC.
	MHS2	MHS□□-PS-X4	WITZ	MHZ2	MHZ□□-PS-X4
MHS	MHS3	MHS□□-PS-X4		MHZL2	MHZL□□-PS-X4
	MHSJ3	MHSJ□□-PS-X4	MHSH3	MHZJ□□-PS-X4	

Note 1) The cylinder bore size enters  $\Box\Box$  of the seal kit no. Refer to the replacement parts of each model. Note 2) The seal kit does not include grease. Please order the grease separately.

• Grease pack part no.: GR-F-005 (5 g)



### -X5: Fluororubber Seal



### 2 Fluororubber Seal

Symbol -X5

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
		MHC2	Double acting, Single acting (Normally open)		P.807
MHC	Angular type	MHCA2	Double acting, Single acting (Normally open)		P.796
		MHC2 Double acting, Single acting (Normally open)  MHCM2 Double acting, Single acting (Normally open)  MHCM2 Double acting  MHK2 Double acting  MHK2 Double acting (Normally open, Normally obeso)  MHK2 Double acting Single acting (Normally open, Normally obeso)  MHK2-Z Double acting  MHL2-Z Double acting  MHS2 Double acting  MHS3 Double acting  MHS3 Double acting  MHS3 Double acting  MHS4 Double acting  MHY2 Dou	P.805		
MHF	Low profile	MHF2	Double acting		P.560
мнк	Wodge com operation clide guide	MHK2	Double acting, Single acting (Normally open, Normally closed)	Dust cover material is fluororubber only.	P.676
IVITIK	wedge carri operation side guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)	Dust cover material is fluororubber only.	F.070
MHL2	Wide type	MHL2-Z	Double acting		P.617
WITTLE	wide type	MHL2	Double acting		P.639
	2-finger type	MHS2	Double acting		P.702
	3-finger type	MHS3	Double acting		P.710
	3-finger type with dust cover	MHSJ3	Double acting	Dust cover material is fluororubber only.	P.720
MHS	With through hole	MHSH3	Double acting		P.728
	With through hole and dust cover	MHSHJ3	Double acting	Dust cover material is fluororubber only.	F./20
	Long stroke 3-finger type	MHSL3	Double acting		P.744
	4-finger type	MHS4	Double acting		P.754
MHT	Toggle type	MHT2	Double acting	Including MHT2-□DZ	P.818
MHW	180° angular type	MHW2	Double acting		P.843
MHY	180° angular type cam type	MHY2	Double acting		P.836
	Parallel type (compact)	MHZA2	Double acting, Single acting (Normally open, Normally closed)		P.486
	Parallel type with dust cover (compact)	MHZAJ2	Double acting, Single acting (Normally open, Normally closed)	Dust cover material is fluororubber only.	1 .400
MHZ	Parallel type	MHZ2	Double acting, Single acting (Normally open, Normally closed)		P.496 to 498
	Parallel type (long stroke)	MHZL2	Double acting, Single acting (Normally open, Normally closed)		P.514
	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)	Dust cover material is fluororubber only.	P.528

#### **How to Order**

Standard part number for each series



#### Fluororubber Seal

### **Specifications**

Seal material	Fluororubber						
Specifications/dimensions other than the above	Same as the standard type of each series						

- Note 1) Please contact SMC, since the type of chemical and the operating temperature may not allow the use of this product.
- Note 2) Since the standard-type magnet is built-in, please contact SMC for the product's adaptability to the operating environment.
- Note 3) For the air gripper with a dust cover, the dust cover material is also fluororubber. Thus, enter (F) for the fluororubber dust cover in the part number.
- Note 4) With the part number compatible with body options for the MHZ series, only E type or M type are compatible.

#### Replacement Parts: Seal Kit

•		0 113			0 113
Series	Model	Seal kit no.	Series	Model	Seal kit no.
	MHC2-10 to 25	MHC□□-PS-X4		MHSH3	MHSH□□-PS-X4
мнс	MHC2-6	Repaired or replaced by SMC.	MHS	MHSHJ3	MHSH□□A-PS-X4(For cylinder type center pusher)
WILL	MHCA2	Repaired or replaced by SMC.	WITIS	MHSL3	MHSL□□-PS-X4
	MHCM2	MHCM7-PS-X4		MHS4	MHS□□-PS-X4
MHF	HF MHF2 MHF□□-PS-X4		MHT	MHT2	CQ2B□□-XB6-PS
IVITIE	WITTE	MHF8-PS-2-X4 for only MHF2-8DS-X4	MHW	MHW2	MHW□□-PS-X4
	MHK2	MHK□□-PS-X4	MHY	MHY2	MHY□□-PS-X4
MHK	MHKL2	MHK□□-PS-X4		MHZA2	Repaired or replaced by SMC.
MHL	MHL2-Z	MHL□□-PS-X4		MHZAJ2	Repaired or replaced by SMC.
IVIIIL	MHL2	MITLUU-P3-X4	MHZ	MHZ2-6	Repaired or replaced by SMC.
	MHS2	MHS□□-PS-X4	WITZ	MHZ2	MHZ□□-PS-X4
MHS	MHS3	MHS□□-PS-X4		MHZL2	MHZL□□-PS-X4
	MHSJ3	MHSJ□□-PS-X4		MHZJ2	MHZJ□□-PS-X4

Note 1) The cylinder bore size enters  $\Box\Box$  of the seal kit no. Refer to the replacement parts of each model.

Note 2) The seal kit does not include grease. Please order the grease separately.

• Refer to the "Replacement Parts" section of the standard type for the grease pack part number.

# Made to Order Common Specifications: Air Gripper -X7: Closing Direction Spring Assist



### 3 Closing Direction Spring Assist

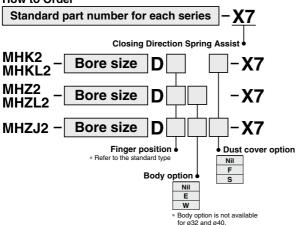
Symbol

When gripping the exterior of the workpiece, this assists to hold the workpiece in place even when there is no supply of compressed air.

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
мнк	Wedge cam operation glide guide	MHK2	Double acting		P.676
		MHKL2	Double acting		P.070
	Parallel type	MHZ2	Double acting		P.496 to 498
MHZ	Parallel type (long stroke)	MHZL2	Double acting		P.514
	Parallel type with dust cover	MHZJ2	Double acting		P.528

#### How to Order



- Note 1) Operating pressure is different from that of the standard double acting type. (Refer to the table below.)
- Note 2) For the body options of MHZ2, MHZJ2 and MHZL2 ø10 to ø25, only E type or W type are compatible.
- Note 3) Dimensions of MHZ2-32D/-40D and MHZL2 are the same as the single acting type.
- Note 4) For internal grip, the gripping point range limit is the same as the standard type.

### **Specifications**

#### MHK□2

IVII IIN 🗆 2	<u> </u>				
	Bore size (mm)	12	16	20	25
Operating	pressure (MPa)	0.25 to 0.5			
Gripping P	oint Range Limit (External grip)				S.
мнк2	Weight (g)	76	114	237	443
WITINZ	External grip	18.5	41	57	91.5
MHKL2	Weight (g)	105	165	314	565
WHKL2	External grip	18.5	34	56.5	103

<sup>\*</sup> Gripping force is measured at a pressure of 0.5 MPa, gripping point L = 20 mm, center of stroke.

#### MH7□2

	Bore size (mm)	6	10	16 20 25 32 4				40
Operating	pressure (MPa)	0.3 to 0.6	0.35 to 0.6	0.25 to 0.6				
Gripping P	oint Range Limit (External grip)			Refer to the graphs.				
MHZ2	Weight (g)	27	55	115	240	435	760	1370
WITZZ	External grip	5.5	14.5	40	50	84	187	300
MHZL2	Weight (g)	-	70	140	290	515	-	-
WITZLZ	External grip	-	14.5	40.5	50	82	-	-
MHZJ2	Weight (g)	28	60	130	255	465	_	-
WITIZJ2	External grip	5.5	14.5	38	51	84	-	-

<sup>\*</sup> MHZL2 series ø32 and ø40 have the same dimensions as the single acting type.

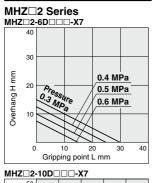
<sup>\*</sup> Gripping force is measured at a pressure of 0.5 MPa, gripping point L = 20 mm, center of stroke.

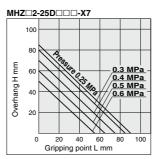


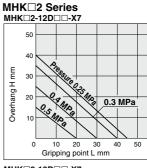
### **3** Closing Direction Spring Assist

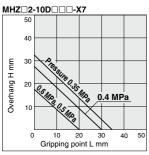
### Symbol -X7

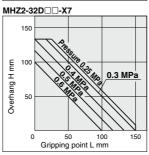
### **Gripping Point Range Limit**

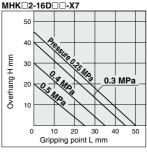


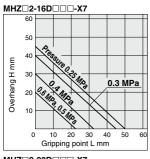


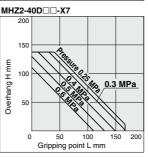


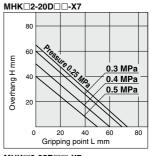


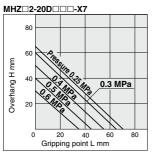


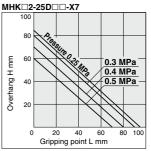












# Made to Order Common Specifications: Air Gripper -X12: Opening Direction Spring Assist



### 4 Opening Direction Spring Assist

Symbol -X12

When gripping the interior of the workpiece, this assists to hold the workpiece in place even when there is no supply of compressed air.

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
MILIZ	Wadaa aan aa aadaa alida aada	MHK2	Double acting		P.676
MHK	Wedge cam operation glide guide	MHKL2	Double acting		P.6/6
	Parallel type (compact)	MHZA2	Double acting		P.486
	Parallel type with dust cover (compact)	MHZAJ2	Double acting		P.486
MHZ	Parallel type	MHZ2	Double acting		P.496 to 498
	Parallel type (long stroke)	MHZL2	Double acting		P.514
	Parallel type with dust cover	MHZJ2	Double acting		P.528

#### How to Order Note 1) Operating pressure is different from that of the standard double acting type. (Refer to the table below.) Standard part number for each series Note 2) For the body options of MHZ2, MHZJ2 and MHZL2 ø10 to ø25, only E type or W type are compatible. Opening Direction Spring Assist Note 3) For the body option of MHZA(J)2-6D, only E type is compatible MHK2 Note 4) Dimensions of MHZ2-32D/-40D and MHZL2 -X12 Bore size are the same as the single acting type. MHKL<sub>2</sub> Note 5) For external grip, the gripping point range limit is the same as the standard type. MHZA2 ח -X12 MHZAJ2--X12 ח MHZ2 Bore size -X12 MHZL2 -X12 MHZJ2 Bore size Dust cover option Finger position \* Refer to the standard type Nil Body option Nil s w Body option is not available

### **Specifications**

#### MHK□2

В	12	16	20	25	
Operating	g pressure (MPa)	0.25 to 0.5			
Gripping Poi	nt Range Limit (Internal grip)	Refer to the graphs.			ıs.
MHK2	Weight (g)	76	114	237	443
WITINZ	Internal gripping force (N)	21.5	43	67	106
MHKL2	Weight (g)	105	165	314	565
WITINE	Internal gripping force (N)	force (N) 20.5 39 64.5	64.5	113.5	

Gripping force is measured at a pressure of 0.5 MPa, gripping point L = 20 mm, center of stroke.

#### MHZ□2

for ø32 and ø40.

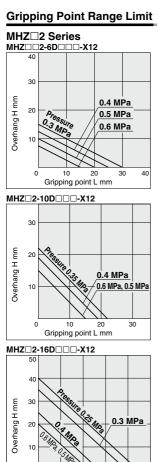
Во	ore size (mm)	6	10	16	6 20 25 32 4			
Operating	pressure (MPa)	0.3 to 0.6	0.35 to 0.6	0.25 to 0.6				
Gripping Poir	nt Range Limit (Internal grip)			Refer	to the g	raphs.		
MHZA2	Weight (g)	26	-	_	_	_	-	_
WITZAZ	Internal gripping force (N)	7.3	-	-	-	-	-	-
MI 17A 10	Weight (g)	27	-	-	-	-	-	-
MHZAJ2	Internal gripping force (N)	7.3	-	-	_	_	-	_
MHZ2	Weight (g)	27	55	115	240	435	760	1370
WITZZ	Internal gripping force (N)	7.3	20.5	51.5	74	122	217.5	351.5
MHZL2	Weight (g)	_	70	140	290	515	-	_
WITZLZ	Internal gripping force (N)	-	20.5	51.5	74	117.5	-	-
MHZJ2	Weight (g)	28	60	130	255	465	_	-
	Internal gripping force (N)	7.3	20	45.5	78.5	122	_	_

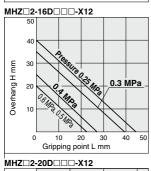
<sup>\*</sup> MHZL2 series ø32 and ø40 have the same dimensions as the single acting type.

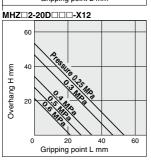
<sup>\*</sup> Gripping force is measured at a pressure of 0.5 MPa, gripping point L = 20 mm, center of stroke.

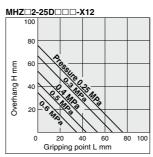
### 4 Opening Direction Spring Assist

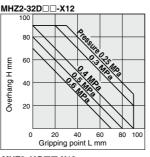
Symbol -X12

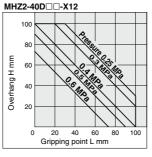


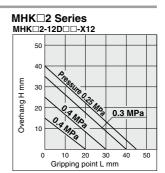


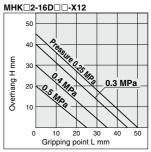


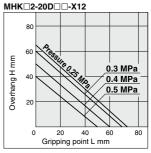


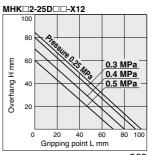












### -X50: Without Magnet



### 5 Without Magnet

Symbol -X50

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
MHC	Angular type	MHC2	Double acting, Single acting (Normally open)		P.807
MHF	Low profile	MHF2	Double acting	Note 3)	P.560
мнк	Wedge cam operation slide guide	MHK2	Double acting, Single acting (Normally open, Normally closed)		P.676
IVITIK	wedge cam operation slide guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)		P.0/6
MHL2	Wide type	MHL2-Z	Double acting		P.617
WHLZ	wide type	MHL2	Double acting		P.639
	2-finger type	MHS2	Double acting		P.702
	3-finger type	MHS3	Double acting		P.710
	3-finger type with dust cover	MHSJ3	Double acting		P.720
MHS	With through hole	MHSH3	Double acting		P.728
	With through hole and dust cover	MHSHJ3	Double acting		F.720
	Long stroke 3-finger type	MHSL3	Double acting		P.744
	4-finger type	MHS4	Double acting		P.754
MHT	Toggle type	MHT2	Double acting		P.818
MHW	180° angular type	MHW2	Double acting		P.843
MHY	180° angular type cam type	MHY2	Double acting		P.836
JMHZ2	Compact type parallel style air gripper	JMHZ2	Double acting, Single acting (Normally open, Normally closed)		P.456
	Parallel type	MHZ2	Double acting, Single acting (Normally open, Normally closed)	Note 4)	P.496 to 498
MHZ	Parallel type (long stroke)	MHZL2	Double acting, Single acting (Normally open, Normally closed)		P.514
	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)	Note 5)	P.528

### How to Order

Standard part number for each series

Without Magnet

**Specifications** Same as the standard type of each series

Auto switches cannot be used.

Note 1) No symbol is specified for a product without a magnet as standard.

Note 2) MDHR series comes with a magnet. Please use the MHR series when a product

without a magnet is needed. Note 3) MHC2-6 is not applicable. Please use the MHCA2-6.

Note 4) MHZ2-6 is not applicable. Please use the MHZA2-6.

Note 5) MHZJ2-6 is not applicable. Please use the

MHZAJ2-6.

### Replacement Parts: MHT2 Cylinder Part Nos.

#### Replacement Parts

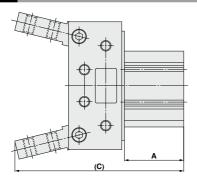
Description	MHT2-32 DZ-X50	MHT2-40□□DZ-X50	MHT2-50□□DZ-X50	MHT2-63□□DZ-X50	Note
	CQ2A32-15DZ	CQ2A40-15DZ	CQ2A50-20DZ	CQ2A63-20DZ	MHT2-□□DZ-X50
Compact cylinder	CQ2A32TN-15DZ	CQ2A40TN-15DZ	CQ2A50TN-20DZ	CQ2A63TN-20DZ	MHT2-□□TNDZ-X50
	CQ2A32TF-15DZ	CQ2A40TF-15DZ	CQ2A50TF-20DZ	CQ2A63TF-20DZ	MHT2-□□TFDZ-X50

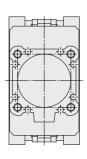


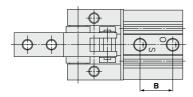
### 5 Without Magnet

Symbol -X50

**Dimensions** (Dimensions other than specified below are the same as the standard type.)







(mm

				(111111)
Model	Α	В	(C)	Weight (g)
MHT2-32□□DZ-X50	38	20.5	(113.6)	735
MHT2-40□□DZ-X50	44.5	24.5	(126.5)	990
MHT2-50 DZ-X50	50.5	29.5	(147)	1775
MHT2-63 DZ-X50	56	30.5	(159.2)	2575

# Made to Order Common Specifications: Air Gripper -X53: Ethylene Propylene Rubber Seal (EPDM)

### 6 Ethylene Propylene Rubber Seal

Symbol -X53

Seal material has been changed to ethylene propylene (EPDM), and grease to fluorine grease

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
мнс	Angular type MH0		Double acting, Single acting (Normally open)		P.807
WITC	Arigular type	MHCA2	Double acting, Single acting (Normally open)		P.796
MHF	Low profile	MHF2	Double acting		P.560
мнк	Mades com energico clide suide	MHK2	Double acting, Single acting (Normally open, Normally closed)	Dust cover material is EPDM only.	P.676
WITH	Wedge cam operation slide guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)	Dust cover material is EPDM only.	P.076
MHL2	Mide has	MHL2-Z	Double acting		P.617
WITH	Wide type	MHL2	Double acting		P.639
	2-finger type	MHS2	Double acting		P.702
	3-finger type	MHS3	Double acting		P.710
	3-finger type with dust cover	MHSJ3	Double acting	Dust cover material is EPDM only.	P.720
MHS	With through hole	MHSH3	Double acting		P.728
	With through hole and dust cover	MHSHJ3	Double acting	Dust cover material is EPDM only.	F.720
	Long stroke 3-finger type	MHSL3	Double acting		P.744
	4-finger type	MHS4	Double acting		P.754
MHW	180° angular type	MHW2	Double acting		P.843
MHY	180° angular type cam type	MHY2	Double acting		P.836
	Parallel type (compact)	MHZA2	Double acting, Single acting (Normally open, Normally closed)		P.486
	Parallel type with dust cover (compact)	MHZAJ2	Double acting, Single acting (Normally open, Normally closed)	Dust cover material is EPDM only.	F.460
MHZ	Parallel type	MHZ2	Double acting, Single acting (Normally open, Normally closed)		P.496 to 498
	Parallel type (long stroke)	MHZL2	Double acting, Single acting (Normally open, Normally closed)		P.514
	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)	Dust cover material is EPDM only.	P.528

### **How to Order**

Standard part number for each series

]-<u>X53</u>

Ethylene Propylene Rubber Seal (EPDM)

### **Specifications**

Seal material	Ethylene propylene rubber (EPDM)
Grease	Fluorine grease (GR-F)
Specifications/dimensions other than the above	Same as the standard type for each series

### **⚠** Warning

### **Handling Precautions**

Be aware that smoking cigarettes after your hands have come into contact with the grease used for this air gripper can create a gas that is hazardous to humans.

- Note 1) For the product with a dust cover, dust cover material is also ethylene propylene rubber. Thus, enter no symbol for the dust cover in the part number.
- Note 2) With the part number compatible with body options, only E type or M type are compatible.
- Note 3) For lubrication, specialized grease GR-F is recommended.



### -X56: Axial Ported



### 7 Axial Ported

Symbol -X56

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
		MHC2	Double acting, Single acting (Normally open)	ø10, 16, 20, 25 only	P.807
мнс	Angular type	MHCA2	Double acting, Single acting (Normally open)		P.796
		MHCM2	Single acting (Normally open)		P.805
	2-finger type	MHS2	Double acting		P.702
	3-finger type	MHS3	Double acting	ø16, 20, 25, 32, 40, 50, 63 only	P.710
	3-finger type with dust cover	MHSJ3	Double acting		P.720
MHS	With through hole	MHSH3	Double acting	Center pusher type is not compatible.	P.728
	With through hole and dust cover	MHSHJ3	Double acting	Center pusher type is not compatible.	
	Long stroke 3-finger type	MHSL3	Double acting	ø16, 20, 25, 32, 40, 50, 63 only	P.744
	4-finger type	MHS4	Double acting		P.754
	Parallel type (compact)	MHZA2	Double acting, Single acting (Normally open, Normally closed)		P.486
	Parallel type with dust cover (compact)	MHZAJ2	Double acting, Single acting (Normally open, Normally closed)		P.466
MHZ	Parallel type	MHZ2	Double acting, Single acting (Normally open, Normally closed)	ø10, 16, 20, 25 only	P.497
	Parallel type (long stroke)	MHZL2	Double acting, Single acting (Normally open, Normally closed)		P.514
	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)	ø10, 16, 20, 25 only	P.528

### How to Order

Standard part number for each series

Axial Ported

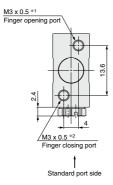
Note 1) Body option is not compatible.

Note 2) MHSH3 and MHSHJ3 series (center pusher type) are not compatible.

**Dimensions** (Dimensions other than specified below are the same as the standard type.)

(mm)

### MHCA2-6 Series MHZA2-6 Series



#### **MHCA2 Series**

\*1) Single acting (normally open) type is not available with a finger opening port. Standard opening port will be a breathing hole.

- MHZA2, MHZAJ2 Series

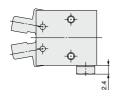
  \*1) Normally open type is not available with a finger opening port. Standard opening port will be a breathing hole.

  \*2) Normally closed type is not available with a finger closing port. Standard closing port will be a breathing hole.

Note 1) Standard port is blocked with a M-3P plug. M-3P plug is not interchangeable with a hexagon socket head set screw.

Note 2) This cannot be mounted from top side.

#### MHCM2-7S Series





Note 1) Standard port is blocked with a M-3P plug.

### 7 Axial Ported

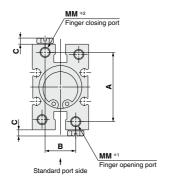
Symbol

(mm)

-X56

**Dimensions** (Dimensions other than specified below are the same as the standard type.)

**MHC2 Series MHZ2 Series MHZL2 Series MHZJ2 Series** 



(MHC2 has different switch groove.)

MHC2 Series (mm)					
Model	Α	В	С	MM	
MHC2-10 <sup>D</sup> -X56	13	11	2.4	M3 x 0.5	
MHC2-16§-X56	22.6	13	3	M3 x 0.5	
MHC2-20 <sup>D</sup> -X56	34	15	3	M5 x 0.8	
MHC2-25 <sup>D</sup> <sub>s</sub> -X56	44	20	3	M5 x 0.8	

\*1) For the single acting type, a standard port does not include a plug and will be a breathing hole

For the single acting type, axial opening ports are not available.

Note 1) Switch groove and standard port positions are different for each model.

Note 2) Standard port is blocked with a M-3P or M-5P plug.

#### **MHZ2 Series**

MHZ2 Series (mm)					
Model	Α	В	С	MM	
MHZ2-10□□□-X56	13	11	2.4	M3 x 0.5	
MHZ2-16□□□-X56	22	15	3	M3 x 0.5	
MHZ2-20□□□-X56	34	15	3	M5 x 0.8	
MHZ2-25□□□-X56	44	20	3	M5 x 0.8	

### **MHZL2 Series**

	Model	Α	В	С	MM		
MHZ	ZL2-10□□-X56	13	11	2.4	M3 x 0.5		
MHZ	ZL2-16□□-X56	22.6	13	3	M3 x 0.5		
MHZ	ZL2-20□□-X56	34	15	3	M5 x 0.8		
MHZ	ZL2-25□□-X56	44	20	3	M5 x 0.8		

### **MHZJ2 Series**

				(111111)	
Model	Α	В	С	MM	
MHZJ2-10□□-X56	13	11	2.4	M3 x 0.5	
MHZJ2-16□□-X56	22.6	13	3	M3 x 0.5	
MHZJ2-20□□-X56	34	15	3	M5 x 0.8	
MHZJ2-25□□-X56	44	20	3	M5 x 0.8	
d) For the circle extra term the control of the control of the control of the control of the circle					

\*1) For the single acting type, the port on one side becomes the breathing hole. Note 1) Please contact SMC for bore sizes ø32 and ø40 of the MHZ2 series. Note 2) A plug is located at the same position for the end boss type.

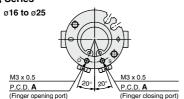
Note 3) Bore size ø6 of the MHZ2 and MHZJ2 series is not compatible.

Symbol -X56

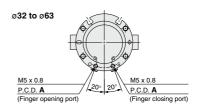
## 7 Axial Ported

### **Dimensions** (Dimensions other than specified below are the same as the standard type.)

### MHS<sub>4</sub><sup>2</sup> Series



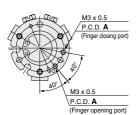
	(mm)
Model	Α
MHS <sub>4</sub> -16D-X56	23
MHS2-20D-X56	27
MHS <sub>4</sub> -25D-X56	32



	(mm)
Model	Α
MHS <sub>4</sub> -32D-X56	44
MHS2-40D-X56	52
MHS <sub>4</sub> -50D-X56	62
MHS2-63D-X56	75

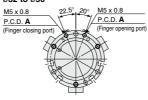
### MHS<sub>L3</sub> Series

ø16 to ø25



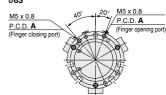
	(mm)
Model	Α
MHS <sub>L3</sub> -16D-X56	23
MHS <sub>L3</sub> -20D-X56	28
MHS <sub>L3</sub> -25D-X56	34

#### ø32 to ø50



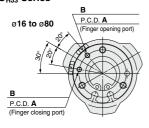
(mm)
Α
44
53
62

### ø**63**



	(mm)
Model	Α
MHS <sup>3</sup> <sub>L3</sub> -63D-X56	75

### **MHSH3 Series** MHS<sub>HJ3</sub> Series



		(mm)
Model	Α	В
MHSH3-16D-X56	23	
MHSJ3-16D□-X56	23	
MHSH3-20D-X56	27	M3 x 0.5
MHSJ3-20D□-X56	21	IVIS X U.S
MHSH3-25D-X56	32	
MHSJ3-25D□-X56	32	
MHSH3-32D-X56	44	
MHS <sup>J3</sup> <sub>HJ3</sub> -32D□-X56	44	
MHSH3-40D-X56	52	
MHS <sup>J3</sup> <sub>HJ3</sub> -40D□-X56	52	
MHSH3-50D-X56	63	M5 x 0.8
MHSH33-50D□-X56	63	IVIS X U.O
MHSH3-63D-X56	78	
MHS <sup>J3</sup> <sub>HJ3</sub> -63D□-X56	/0	
MHSH3-80D-X56	94	
MHS <sup>J3</sup> <sub>HJ3</sub> -80D□-X56	94	

Note 1) Standard side piping ports are blocked with the following plugs. ø16: M-3P plug ø20 to ø63: M-5P plug

ø80: Rc 1/8 tapered screw plug Note 2) For the MHS3 and MHSL3 series, a piping port cannot be used depending on the port size since the port is located close to a positioning pin hole or long hole, or just above the pin hole.

Note 3) Please contact SMC separately for bore sizes ø80, ø100 and ø125 of the MHS3 and MHSL3 series.



### -X63: Fluorine Grease



### 8 Fluoro Grease

Symbol -X63

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
	·	MHC2	Double acting, Single acting (Normally open)		P.807
МНС	Angular type	MHCA2	Double acting, Single acting (Normally open)		P.796
		MHCM2	Single acting (Normally open)		P.805
MHF	Low profile	MHF2	Double acting		P.560
мнк	Wedge cam operation slide guide	MHK2	Double acting, Single acting (Normally open, Normally closed)		D 070
MILK	wedge carn operation slide guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)		P.676
MIIIO	Wide tone	MHL2-Z	Double acting		P.617
MHL2	Wide type	MHL2	Double acting		P.639
		MHR2	Double acting		D 040
MHR	Determination	MDHR2	Double acting		P.643
WITH	Rotary actuator	MHR3	Double acting		D OF O
		MDHR3	Double acting		P.656
	2-finger type	MHS2	Double acting		P.702
	3-finger type	MHS3	Double acting		P.710
	3-finger type with dust cover	MHSJ3	Double acting		P.720
MHS	With through hole	MHSH3	Double acting		P.728
	With through hole and dust cover	MHSHJ3	Double acting		P.726
	Long stroke 3-finger type	MHSL3	Double acting		P.744
	4-finger type	MHS4	Double acting		P.754
MHT	Toggle type	MHT2	Double acting	Including MHT2-□DZ	P.818
MHW	180° angular type	MHW2	Double acting		P.843
MHY	180° angular type cam type	MHY2	Double acting		P.836
	Parallel type (compact)	MHZA2	Double acting, Single acting (Normally open, Normally closed)		P.486
	Parallel type with dust cover (compact)	MHZAJ2	Double acting, Single acting (Normally open, Normally closed)		P.486
MHZ	Parallel type	MHZ2	Double acting, Single acting (Normally open, Normally closed)		P.496 to 498
	Parallel type (long stroke)	MHZL2	Double acting, Single acting (Normally open, Normally closed)		P.514
	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)	-	P.528

### **How to Order**

X63 Standard part number for each series

Fluorine Grease

### **Specifications**

Grease	Fluorine grease (GR-F)		
Specifications/dimensions other than the above	Same as the standard type for each series		

### ♠ Warning

#### **Handling Precautions**

Be aware that smoking cigarettes after your hands have come into contact with the grease used for this air gripper can create a gas that is hazardous to humans.

Note) For lubrication, specialized grease GR-F is recommended.



### -X64: Finger: Side Tapped



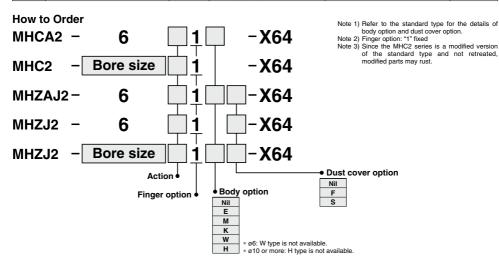
### 9 Finger: Side Tapped

Symbol -X64

Attachments can be mounted even on models without a finger option (side tapped mounting) using a tap on the side.

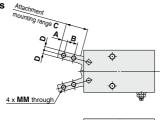
#### **Applicable Series**

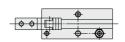
Series	Description	Model	Action	Note	Standard model page
мнс	Angular type	MHC2	Double acting, Single acting (Normally open)		P.807
WITC	Angulai type	MHCA2	Double acting, Single acting (Normally open)		P.796
мнк	Wedge cam operation slide guide	MHK2	Double acting, Single acting (Normally open, Normally closed)	Refer to Note 5).	P.676
WITH	wedge carri operation slide guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)	neier to Note 5).	P.070
MHZ	Parallel type with dust cover (compact)	MHZAJ2	Double acting, Single acting (Normally open, Normally closed)		P.486
WITZ	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)		P.528



**Dimensions** (Dimensions other than specified below are the same as the standard type.)

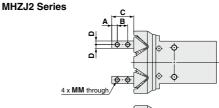
### MHCA2 Series MHC2 Series





					(mm)
Model	Α	В	С	D	MM
MHCA2-6□1□-X64	2.5	5	11	2	M2 x 0.4
MHC2-6□1-X64	2.5	5	11	2	M2 x 0.4
MHC2-10 1-X64	3	5.7	12	2	M2.5 x 0.45
MHC2-16□1-X64	4	7	16	3.5	M3 x 0.5
MHC2-20 1-X64	5.2	9	20	4	M4 x 0.7
MHC2-25□1-X64	8	12	27	5	M5 x 0.8

### MHZAJ2 Series

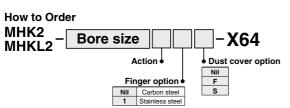




					(mm)
Model	Α	В	С	D	MM
MHZAJ2-6□1□□-X64	2.5	5	11	2	M2 x 0.4
MHZJ2-6□1□-X64	2.5	5	11	2	M2 x 0.4
MHZJ2-10□1□□-X64	3	5.7	12	2	M2.5 x 0.45
MHZJ2-16□1□□-X64	4	7	15	2.5	M3 x 0.5
MHZJ2-20□1□□-X64	5	9	20	4	M4 x 0.7
MHZJ2-25□1□□-X64	6	12	25	5	M5 x 0.8

9 Finger: Side Tapped

Symbol -X64



When 1 is entered for finger option, it means that finger is made of stainless steel.

Note 4) Refer to the standard type for the details of the

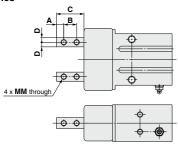
Note 5) For only the MHK2 and MHKL2 series, finger option "1" means a stainless steel finger.

Note 6) Since the MHK(L)2 series is additionally

modified as a side tapped and not treated, it may rust when the standard finger is used.

**Dimensions** (Dimensions other than specified below are the same as the standard type.)

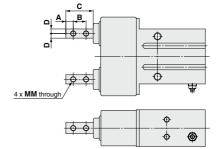
### **MHK2 Series**



					(mm)
Model	Α	В	С	D	MM
MHK2-12 X64 MHKL2-12 X64	4	7	15	2.5	M3 x 0.5
MHK2-16 X64 MHKL2-16 X64	4	7	15	2.5	M3 x 0.5
MHK2-20 - X64 MHKL2-20 - X64	5	9	21 20	4	M4 x 0.7
MHK2-25□□□-X64 MHKL2-25□□□-X64	6	12	26 25	5	M5 x 0.8

<sup>\*</sup> For Ø12, the standard screw is not threaded.

### **MHKL2 Series**



## -X65: Finger: Through-holes in Opening/Closing Direction

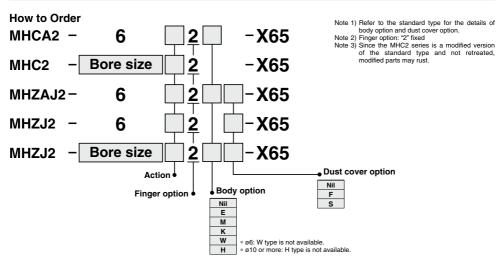
### 10 Finger: Through-holes in Opening/Closing Direction

Symbol -X65

Even for models without a finger option (through-holes in opening/closing directions) setting, attachments are mountable using through-holes in opening and closing directions.

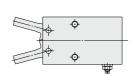
#### Applicable Series

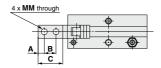
Series	Description	Model	Action	Note	Standard model page
мнс	Angular type	MHC2	Double acting, Single acting (Normally open)		P.807
MHC	Arigular type	MHCA2	Double acting, Single acting (Normally open)		P.796
мнк	Wedge cam operation slide guide	MHK2	Double acting, Single acting (Normally open, Normally closed)	Refer to Note 5).	P.676
MILIK	wedge carri operation slide guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)	Heler to Note 5).	P.070
MHZ	Parallel type with dust cover (compact)	MHZAJ2	Double acting, Single acting (Normally open, Normally closed)		P.486
WITZ	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)		P.528



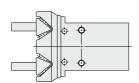
**Dimensions** (Dimensions other than specified below are the same as the standard type.)

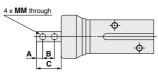






MHZAJ2 S	eries
MHZJ2 Sei	ries





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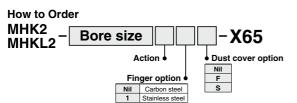
				(mm)
Model	Α	В	С	MM
MHCA2-6□2□-X65	2.5	5	11	ø2.4
MHC2-6□2-X65	2.5	5	11	ø2.4
MHC2-10□2-X65	3	5.7	12	ø2.9
MHC2-16□2-X65	4	7	16	ø3.4
MHC2-20□2-X65	5.2	9	20	ø4.5
MHC2-25 2-X65	8	12	27	ø5.5

				(111111)
Model	Α	В	С	MM
MHZAJ2-6□2□□-X65	2.5	5	11	ø2.4
MHZJ2-6□2□-X65	2.5	5	11	ø2.4
MHZJ2-10□2□□-X65	3	5.7	12	ø2.9
MHZJ2-16□2□□-X65	4	7	15	ø3.4
MHZJ2-20□2□□-X65	5	9	20	ø4.5
MHZJ2-25□2□□-X65	6	12	25	ø5.5

### 10 Finger: Through-holes in Opening/Closing Direction

Symbol

-X65

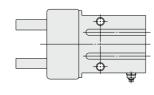


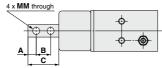
\* When 1 is entered for finger option, it means that finger is made of stainless steel.

- Note 4) Refer to the standard type for the details of the dust cover option.
- Note 5) For only the MHK2 and MHKL2 series, finger option "2" means a stainless steel finger. For other models, finger option "2" is not applicable.
- Note (s) Since the MHK(L)2 series is additionally modified with through-holes in opening/closing directions and is not treated, it may rust when the standard finger is used.

**Dimensions** (Dimensions other than specified below are the same as the standard type.)

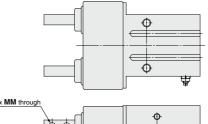
#### MHK2 Series

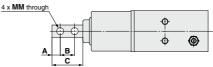




				(mm)
Model	Α	В	С	MM
MHK2-12□□□-X65	4	7	15	ø3.4
MHKL2-12□□□-X65	-	,	13	95.4
MHK2-16□□□-X65	4	7	15	ø3.4
MHKL2-16□□□-X65	4	· '	13	95.4
MHK2-20□□□-X65	-	5 9	21	ø4.5
MHKL2-20□□□-X65	5		20	94.5
MHK2-25□□□-X65	6	12	26	~ = =
MHKL2-25□□□-X65		12	25	ø5.5

### **MHKL2 Series**





### -X77<sup>A</sup>: Dust Cover Adhesion



### 11 Dust Cover Adhesion (Powerful adhesive used)

Symbol

Dustproof and dripproof

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
мнк	Wedge cam operation slide guide	MHK2	Double acting, Single acting (Normally open, Normally closed)		P.676
IVITIK	wedge carri operation side guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)		P.070
мнѕ	3-finger type with dust cover	MHSJ3	Double acting		P.720
MILIO	With through hole and dust cover	MHSHJ3	Double acting		P.728
MHZ	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)	ø10, 16, 20, 25 only	P.528

#### **How to Order**

**X77A** Standard part number for each series

**Dust Cover Adhesion** 

#### **How to Order**

Standard part number for each series

Dust Cover Adhesion/Finger part only

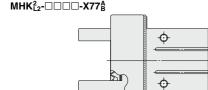
#### Note 1) For -X77B, only the finger part is bonded. Note 2) The relief port can be attached to both -X77A

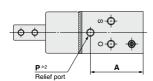
- and -X77B.
- Note 3) The dust cover cannot be removed and replaced.
- Note 4) Be sure to connect the dust cover to the relief port used for dust cover breathing before operating.
- Note 5) For the single acting type, be sure to perform the piping to the breathing port.
- Note 6) For the body option applicable part number of the MHZJ2, only the E type can be applicable.

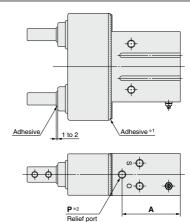
### **Specifications**

Cyano superglue

**Dimensions** (Dimensions other than specified below are the same as the standard type.)







		(mm)
Model	Α	Р
MHK2-12□□□-X77 <sup>A</sup> <sub>B</sub>	26.5	M3 x 0.5
MHK2-16□□□-X77 <sup>6</sup>	28.5	IVIS X U.S
MHK2-20□□□-X77 <sup>A</sup>	34.5	M5 x 0.8
MHK2-25□□□-X77 <sup>A</sup> <sub>B</sub>	37	IVI5 X U.8
MHKL2-12□□□-X77 8	31	M3 x 0.5
MHKL2-16□□□-X77 <sup>A</sup>	33	
MHKL2-20□□□-X77 <sup>A</sup> <sub>B</sub>	38	M5 x 0.8
MHKL2-25□□□-X77 Å	44	

- \*1) For -X77B, the body part is not bonded, but only the finger part.
- \*2) Use the relief port after being piped.
- \*3) For the single acting type, be sure to perform the piping to the breathing port. For the single acting type, the port on one side becomes the breathing port.



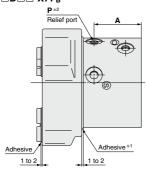
### 11 Dust Cover Adhesion (Powerful adhesive used)

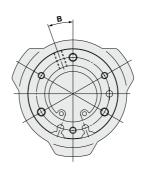
Symbol

-X77

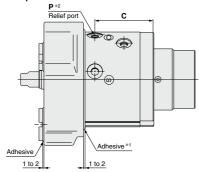
**Dimensions** (Dimensions other than specified below are the same as the standard type.)







#### With center pusher



				(mm)
Model	Α	В	С	P
MHSJ3-16D□-X77 <sup>A</sup>	21	25°	_	M3 x 0.5
MHSJ3-20D□-X77 <sup>A</sup> <sub>B</sub>	21	25"	_	
MHSJ3-25D□-X77 <sup>A</sup>	25		_	
MHS <sub>HJ</sub> 3-32D□□-X77 <sup>A</sup> <sub>B</sub>	28.5		37.5	
MHS <sup>J</sup> <sub>HJ</sub> 3-40D□□-X77 <sup>A</sup> <sub>B</sub>	29.5	000	38.5	M5 x 0.8
MHS <sup>J</sup> <sub>HJ</sub> 3-50D□□-X77 <sup>A</sup>	38	20°	49	
MHS <sub>HJ</sub> 3-63D□□-X77 <sup>A</sup> <sub>B</sub>	41		54	
MHS <sup>J</sup> <sub>HJ</sub> 3-80D□□-X77 <sup>A</sup> <sub>B</sub>	45		58	
				•

- \*1) For .X77B, the body part is not bonded, but only the finger part.
  \*2) Use the relief port after being piped.
  \*3) Body through-hole mounting is not possible.

MHZJ2-□□□-X77Å	Adhesive
	Φ Φ
	<b>\$</b>
Adhesive	Adhesive*1
• •	φ φ <u>σ</u>
1 to 2	P *2 Relief port

MHZJ2 Series			(mm)
Model	Α	В	P
MHZJ2-10□□-X77å	27	4.2	M0 0 5
MHZJ2-16□□-X77 <sup>A</sup>	29	4.8	M3 x 0.5
MHZJ2-20□□-X77Å	36	5.8	MEOO
MH7.12-25	42	6.0	M5 x 0.8

43

MHZJ2-25□□-X77Å

\*1) For .X77B, the body part is not bonded, but only the finger part.
\*2) Use the relief port after being piped.
\*3) For the single acting type, be sure to perform the piping to the breathing

6.8

# Made to Order Common Specifications: Air Gripper -X78<sup>A</sup>: Dust Cover Caulking



### 12 Dust Cover Caulking (Silicone Caulking Agent Used)

Symbol -X78

Dustproof and dripproof

**Applicable Series** 

Series	Description	Model	Action	Note	Standard model page
мнк	Wedge cam operation slide guide	MHK2	Double acting, Single acting (Normally open, Normally closed)		P.676
IVITIK	wedge carri operation side guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)		P.070
мнѕ	3-finger type with dust cover	MHSJ3	Double acting		P.720
MILIO	With through hole and dust cover	MHSHJ3	Double acting		P.728
MHZ	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)	ø10, ø16, ø20, ø25 only	P.528

#### How to Order

Standard part number for each series -X78A

Dust Cover Caulking

### How to Order

Standard part number for each series -X78

Dust Cover Caulking/Finger part only

Note 1) For -X78B, caulking is applied to only the finger part.

Note 2) Relief port can be mounted on both -X78A and -X78B.

Note 3) Use the dust cover after being piped to the relief port for dust cover breathing.

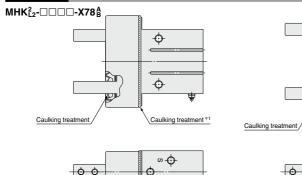
Note 4) For the single acting type, be sure to perform the piping to the breathing port.

Note 5) For the body option applicable part number of the MHZJ2, only the E type can be applicable.

### **Specifications**

Caulking agent Silicone adhesive, sealant (white)

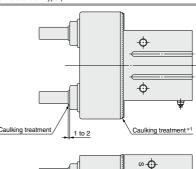
**Dimensions** (Dimensions other than specified below are the same as the standard type.)

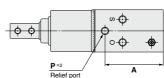


0-⊕

		(mm)
Model	Α	P
MHK2-12□□□-X78 <sup>A</sup> <sub>B</sub>	26.5	M3 x 0.5
MHK2-16□□□-X78 <sup>A</sup>	28.5	IVIS X U.S
MHK2-20□□□-X78 <sup>A</sup>	34.5	M5 x 0.8
MHK2-25□□□-X78 <sup>A</sup> <sub>B</sub>	37	IVI5 X U.8
MHKL2-12□□□-X78Å	31	M3 x 0.5
MHKL2-16□□□-X78Å	33	
MHKL2-20□□□-X78 <sup>A</sup> <sub>B</sub>	38	M5 x 0.8
MHKL2-25□□□-X78Å	44	

Relief port





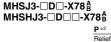
- \*1) Caulking treatment is not applied to the body of -X78B, but only to the finger part.
- \*2) Use the relief port after being piped.
- \*3) For the single acting type, be sure to perform the piping to the breathing port.

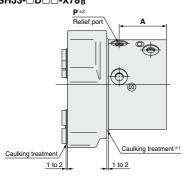
### 12 Dust Cover Caulking (Silicone Caulking Agent Used)

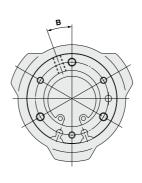
Symbol

-X78

**Dimensions** (Dimensions other than specified below are the same as the standard type.)







With center pusher P \*2 Relief port Caulking treatment \*1 Caulking treatment

1 to 2

				(mm)
Model	Α	В	С	P
MHSJ3-16D□-X78 <sup>A</sup>	21	25°	_	M3 x 0.5
MHSJ3-20D□-X78 <sup>A</sup>	21	25°	_	
MHSJ3-25D□-X78 <sup>A</sup>	25		_	
MHS <sup>J</sup> <sub>HJ</sub> 3-32D□□-X78 <sup>A</sup> <sub>B</sub>	28.5		37.5	
MHS <sup>J</sup> <sub>HJ</sub> 3-40D□□-X78 <sup>A</sup> <sub>B</sub>	29.5	20°	38.5	M5 x 0.8
MHS <sub>HJ</sub> 3-50D□□-X78 <sub>B</sub>	38	20°	49	
MHS <sup>J</sup> <sub>HJ</sub> 3-63D□□-X78 <sup>A</sup> <sub>B</sub>	41		54	
MHSJ3-80D□□-X78A	45		58	

- \*1) Caulking treatment is not applied to the body of -X78B, but only to the finger part.

  \*2) Use the relief port after being piped.

  \*3) Body through-hole mounting is not possible.

MHZJ2-□□□-X78Å	Adhesive
	<b>\$</b>
Caulking treatment	Caulking treatment *1
1 to 2	σ φ φ φ φ φ φ φ φ φ φ φ φ φ φ φ φ φ φ φ
<del></del>	Relief port

1 to 2

#### MUZIO Corios

MITZJZ Series (mm				
Model	Α	В	P	
MHZJ2-10□□-X78Å	27	4.2	M00.5	
MHZJ2-16□□-X78Å	29	4.8	M3 x 0.5	
MHZJ2-20□□-X78 <sup>A</sup>	36	5.8	MEVOO	
MHZJ2-25□□-X78 <sup>A</sup>	43	6.8	M5 x 0.8	

- \*1) Caulking treatment is not applied to the body of -X78B, but only to the finger part.
- \*2) Use the relief port after being piped.
  \*3) For the single acting type, be sure to perform the piping to the breathing

## -X79: Grease for Food Processing Machines/Fluorine Grease

Symbol

-X79

### 13 Grease for Food Processing Machines

Use grease for food processing machines (NSF-H1 certified/fluorine grease).

**Applicable Series** 

Series	Description	Model	Action	Note	Standard model page
		MHC2	Double acting, Single acting (Normally open)		P.807
MHC	Angular type	MHCA2	Double acting, Single acting (Normally open)		P.796
		MHCM2	Single acting (Normally open)		P.805
MHF	Low profile	MHF2	Double acting		P.560
мнк	Wedge cam operation slide guide	MHK2	Double acting, Single acting (Normally open, Normally closed)		P.676
MILK	wedge carn operation slide guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)		P.076
MHL2	Wide type	MHL2-Z	Double acting		P.617
WITLE	wide type	MHL2	Double acting		P.639
	2-finger type	MHS2	Double acting		P.702
	3-finger type	MHS3	Double acting		P.710
	3-finger type with dust cover	MHSJ3	Double acting		P.720
MHS	With through hole	MHSH3	Double acting		P.728
	With through hole and dust cover	MHSHJ3	Double acting		P.726
	Long stroke 3-finger type	MHSL3	Double acting		P.744
	4-finger type	MHS4	Double acting		P.754
MHW	180° angular type	MHW2	Double acting		P.843
MHY	180° angular type cam type	MHY2	Double acting		P.836
	Parallel type (compact)	MHZA2	Double acting, Single acting (Normally open, Normally closed)		P.486
	Parallel type with dust cover (compact)	MHZAJ2	Double acting, Single acting (Normally open, Normally closed)		F.400
MHZ	Parallel type	MHZ2	Double acting, Single acting (Normally open, Normally closed)		P.496 to 498
	Parallel type (long stroke)	MHZL2	Double acting, Single acting (Normally open, Normally closed)		P.514
	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)		P.528

#### How to Order

Standard part number for each series

−<u>X79</u>

Grease for Food Processing Machines

**Specifications** 

Grease	Grease for Food Processing Machines (NSF-H1 certified)/Fluorine Grease
Specifications/dimensions other than the above	Same as the standard type for each series

<sup>\*</sup> If the fluorine grease is not applicable to the working environment, please use "-X79A."

### **⚠** Warning

#### **Handling Precautions**

Be aware that smoking cigarettes after your hands have come into contact with the grease used for this air gripper can create a gas that is hazardous to humans.

### 

### Do not use air grippers in a food-related environment.

<Cannot be mounted>

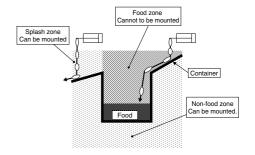
Food zone .....Food may directly contact with air grippers, and is treated as food products.

<Can be mounted>

Splash zone ..... Food may directly contact with air grippers,

but is not treated as food products.

Non-food zone  $\cdots\!\!\!\cdots\!\!\!\!$  Air grippers do not directly contact food.



Note) For lubrication, specialized grease GR-H is recommended.



# -X79A: Grease for Food Processing Machines

### 14 Grease for Food Processing Machines

Symbol -X79A

Use grease for food processing machines (NSF-H1 certified).

**Applicable Series** 

Series	Description	Model	Action	Note	Standard model page
		MHC2	Double acting, Single acting (Normally open)		P.807
MHC	Angular type	MHCA2	Double acting, Single acting (Normally open)		P.796
		MHCM2	Single acting (Normally open)		P.805
MHF	Low profile	MHF2	Double acting		P.560
мнк	Wedge cam operation slide guide	MHK2	Double acting, Single acting (Normally open, Normally closed)		D 676
MILK	wedge carn operation slide guide	MHKL2	Double acting, Single acting (Normally open, Normally closed)		P.676
MHL2	Wide type	MHL2-Z	Double acting		P.617
WHLZ	wide type	MHL2	Double acting		P.639
	2-finger type	MHS2	Double acting		P.702
	3-finger type	MHS3	Double acting		P.710
	3-finger type with dust cover	MHSJ3	Double acting		P.720
MHS	With through hole	MHSH3	Double acting		P.728
	With through hole and dust cover	MHSHJ3	Double acting		P.726
	Long stroke 3-finger type	MHSL3	Double acting		P.744
	4-finger type	MHS4	Double acting		P.754
MHW	180° angular type	MHW2	Double acting		P.843
MHY	180° angular type cam type	MHY2	Double acting		P.836
	Parallel type (compact)	MHZA2	Double acting, Single acting (Normally open, Normally closed)		P.486
	Parallel type with dust cover (compact)	MHZAJ2	Double acting, Single acting (Normally open, Normally closed)		P.466
MHZ	Parallel type	MHZ2	Double acting, Single acting (Normally open, Normally closed)		P.496 to 498
	Parallel type (long stroke)	MHZL2	Double acting, Single acting (Normally open, Normally closed)		P.514
	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)		P.528

### How to Order

Standard part number for each series

**X79A** 

Grease for Food Processing Machines

Specifications

<u>-p</u>	
Grease	Grease for Food Processing Machines (NSF-H1 certified)/Aluminum Complex Soap Base Grease
Specifications/dimensions other than the above	Same as the standard type for each series

Note) For lubrication, specialized grease GR-R is recommended.

### **∧** Caution

#### Do not use air grippers in a food-related environment.

<Cannot be mounted>

Food zone.....Food may directly contact with air grippers,

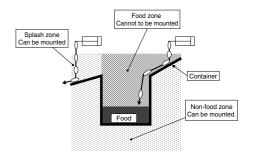
and is treated as food products.

<Can be mounted>

Splash zone ..... Food may directly contact with air grippers,

but is not treated as food products.

Non-food zone ...... Air grippers do not directly contact food.



# -X81<sup>A</sup>: Anti-corrosive Treatment of Finger

Symbol

-X81

### 15 Anti-corrosive Treatment of Finger

- · Special black chromium treatment
- •The finger and guide use the martensitic stainless steel. When anti-corrosive measures better than the martensitic stainless steel level are required, use these series.

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
		MHC2	Double acting, Single acting (Normally open)		P.807
MHC	Angular type	MHCA2	Double acting, Single acting (Normally open)		P.796
		MHCM2	Single acting (Normally open)		P.805
MHF	Low profile	MHF2	Double acting		P.560
MHY	180° angular type cam type	MHY2	Double acting		P.836
	Parallel type (compact)	MHZA2	Double acting, Single acting (Normally open, Normally closed)		P.486
	Parallel type with dust cover (compact)	MHZAJ2	Double acting, Single acting (Normally open, Normally closed)		P.486
MHZ	Parallel type	MHZ2	Double acting, Single acting (Normally open, Normally closed)		P.496 to 498
	Parallel type (long stroke)	MHZL2	Double acting, Single acting (Normally open, Normally closed)		P.514
	Parallel type with dust cover	MHZJ2	Double acting, Single acting (Normally open, Normally closed)		P.528

### How to Order

Standard part number for each series

**Anti-corrosive Treatment of Finger** 

### **Applicable Series**

Series	Description	Model	Action	Note	Standard model page
MHF	Low profile	MHF2	Double acting		P.560
	Parallel type (compact)	MHZA2	Double acting, Single acting (Normally open, Normally closed)		P.486
MHZ	Parallel type	MHZ2	Double acting, Single acting (Normally open, Normally closed)		P.496 to 498
	Parallel type (long stroke)	MHZL2	Double acting, Single acting (Normally open, Normally closed)		P.514

### **How to Order**

Standard part number for each series

Anti-corrosive Treatment of Finger and Guide

### Specifications

880

Treatment	Special black chromium treatment
Specifications/dimensions other than the above	Same as the standard type for each series

